Emtm SHIRT Style&design manual

Instruction for RCMTM Shirt Style Manual

This manual is used by the business department authorized by the platform, and the business department can selectively carry out marketing promotion according to the ma

- 1. The codes in brochure with " \triangle " before means the standard craftmanship.
- 2. If customer do not choose any style for one item, we will do the standard craftmanship.
- The craftmanship in same item can not be chosen at the same time; also, please do not choose conflict crafts, such as 5101 placket and 5540 inner plain front contrast fabric, 5410 round cuff with one buttonhole &button and 5465 french cuff double pleats could not be chosen at the same time.
- 4. If customers choose the default codes, then no need to input the code in the system, you only need to enter the personalized options.
- 5. The collar type pictures in this brochure may have some difference with the final outcome. Because the collar point length, collar band height, collar opening space and angles all would affect the final collar type.
- 6. If this brochure include the personalized options which client request, please input the code in the system; if the brochure does not have the options the client request, please contact RCMTM.

7.We will continue to supplement according to the market situation newly design options, refine and perfect the options we are already have.

8. The interpretation right of this design manual belongs to RCMTM

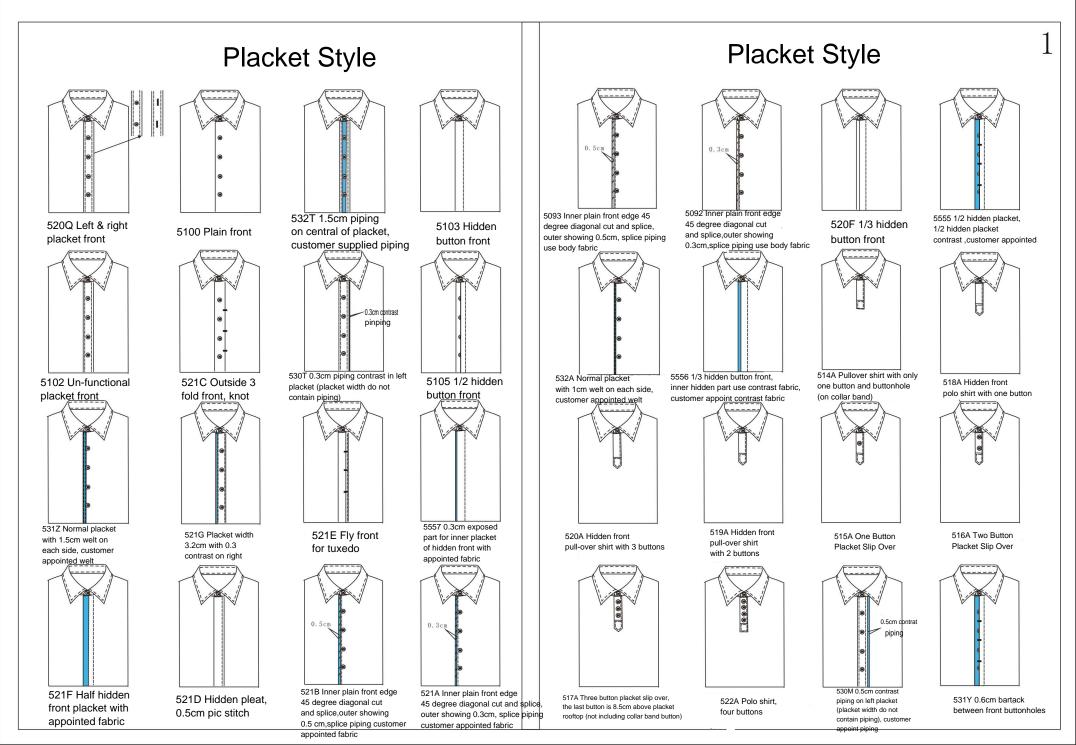
9. The client has understood the contents of this manual and accepts the requirements before use of this manual

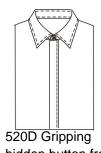
Placket Style	•	•	•••	•	•	• •	•	•	•	• •	•	•	•	•	•		•	•	•	•	•	•	1	
Front Style		•					•				•		•	•	•	•	•	•		•	•	•	3	
Placket Width		•	•••	•	•	•••		•			•		•	•	•		•	•		•	•	•	5	
Placket Button	QL	ar	ntity	y		•••			•	•••		•	•		•	•	•	•	•	•	•		5	
Cuff Style		•		•			•	•			•		•	•	•		•	•	•		•	•	5	
Cuff Special st	tyle		•	•			•	•		•		•	•	•			•	•	•	•	•	. 9)	
Back Style	••••	•		•		•••		•			•		•	•	•		•	•	•	•	•	•	12)
Yoke Style	•••	•		•			•				•			•				•		•	•	•	12)
Pocket Style		•		•	•			•			•		•	•	•	•	•	•	•	•	•	•	13	5
Flap Style		٠	• •	•	•		•	•	•		•	•	•	•	•		•	•	•	•	•	•	14	L
Pocket Quanti	ty			•	•				•		•		•	•	•	•	•	•	•	•		•	15	;
Pocket Size	•••	•		•	•		•	•		• •	•		•	•	•		•	•	•		•	•	15)
Gusset				•	•			•			•		•	•	•		•	•	•		•	•	15	;
Bottom Style	•	•					•	•			•				•			•			•	•	15)

Collar Style
Collar Special Style
Collar Band Style $\dots \dots \dots$
Collar and Cuff Contrast
Collar Point Size
Collar Pick Stitching $\cdots 23$
Collar Tie Space Size
Collar Band Height $\cdots 24$
Collar Band Width
Middle Line of the Collar $\cdots \cdots 25$
Collar Stay and Collar Button
Cuff Pleat Style
Double-layer Collar Contrast
Short Sleeve Style $\cdots 27$

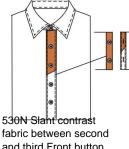
Cuff Contrast for Short Sleeve
Front Placket Contrast
Cutting Direction
Monogram Position
Placket Buttonhole Style
Shoulder Epaulet
Contrast Fabric Position
Care Label
Brand Label
Fabric Label
Origin Label
Cuff Placket Style
Sideseam Style
Top Stitch Style
Sleeve Belt Position
Buttonhole Style in the Middle of Back Collar
Buttonhole Style

Pick Stitch on Body
Accessories
Bowtie Style
Customer Apoointed Thread $\dots \dots \dots$
Customer Apoointed Button
Cuff Width $\dots \dots \dots$
Placket Buttonhole ••••••••••••••••••••••••••••••••••••
Canvas Style
Top Stitch Style $\ldots \ldots 44$
Sleeve Placket Button Position
Accessories Requirement · · · · · · · · · · · · · · · 45
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Distance from First Placket Button to Collar Seam 46
Size Adjustment · · · · · · · · · · · · · · · · · · ·
Monogram Font $\ldots \ldots 45$
New Customer Order Requirement $\cdots \cdots \cdots$
Buttoning Style

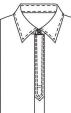




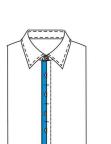




fabric between second and third Front button. 3.5cm width contrast fabric on right placket

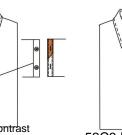


52G8 Hidden placket with extender patch, with double stitch(0.1cm+0.6cm), double seal, patch position to the middle of third and forth button(not including collar band button)



Placket Style

5555 1/2 hidden placket, 1/2 hidden placket contrast ,customer appointed



530U Slanted contrast joint for the part between the last second and third button. contrast face for placket



5937 Hidden placket with extender patch, with double stitch(0.1cm+0.6cm), double seal, patch position to the middle of third and forth button(not including collar band button)

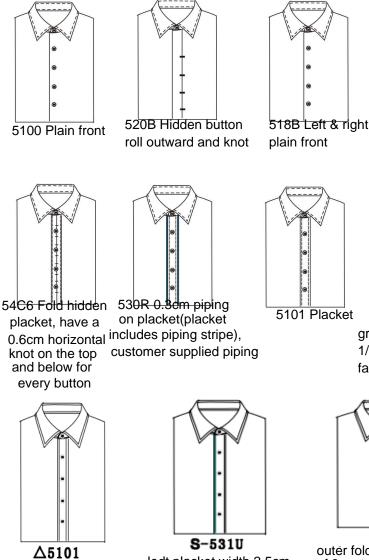


531U Width of 2.5cm for left placket,

right included side with 1cm contrast

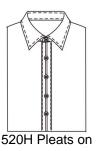
piping stripe(3.5cm width for placket)

52C3 Double valgus placket, with 0.15cm pic stitch



5101 Placket

Placket Style



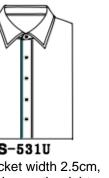
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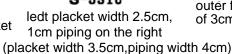
placket front





gripping hidden placketÿthe 1/3 placket with contrast fabric-customer appointed

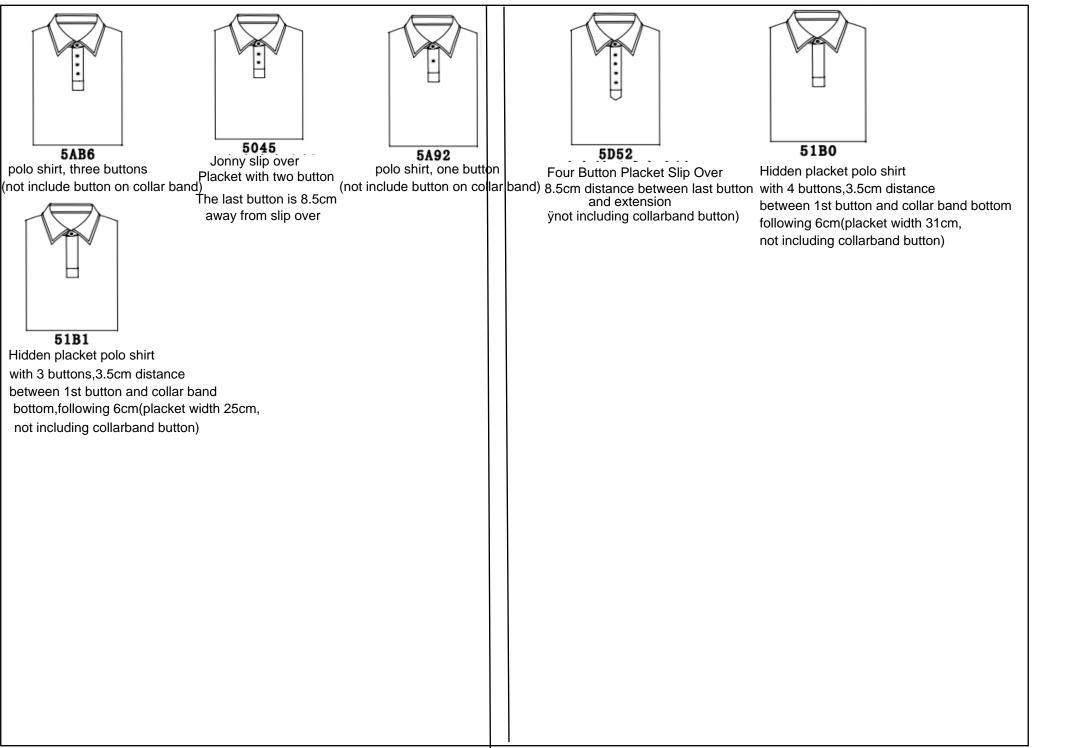




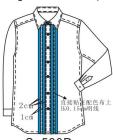


520C outer folded placket with knots of 3cm top&3.7cm bottom with appionted fabric-

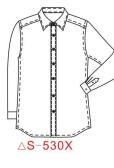
Placket style:Placket



5D64:Plain front+joint pad, between the fifth and sixth button,other hidden placket(not including collarband button)



S-530D front style:front pieces with 5cm contrast fabric and 1cm piping, appointed contrast fabric and piping-

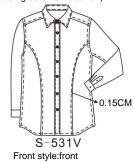


Front style:Normal



Front style

5F50:Plain front+joint pad, between the fourth and fifth button,other hidden placket(not including collarband button)



piece knife back cut

S-530A Front style:Accordion pleats

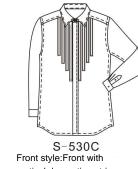
(13 0.7cm width pleat each side)

front with pleated patch





front style:V stitching



vertical decoration strips



S-530B Front style:Front U shap, 13 pleat of 0.7cm for



5124-Front style:tuxedo front 13 0.7cm pleat for each side



5B33-Front U shape patch with horizontal pleats, to the 4th button<00FF>not including collarband button), fly's fourth button(not counting 0.7cm width pleats, 0.6cm pleat distance, with piping



5B44:front style:add contrast on front, parallel with 1/2 pocket

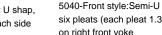
5039-Front style:Front U shap, 6 pleat of 1.3cm for each side

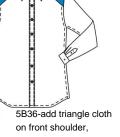
5B26-front piece tuxedo patch with

pleats, 0.4cm pleat distance, with piping

horizontal pleats, to front

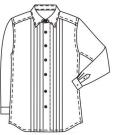
the collar button), 1cm width





customer appointed fabric-





5B95--Cuff top stitch:Short sleeve Plain top stitch 2.5cm



5040-Front style:Semi-U shape patch with six pleats (each pleat 1.3cm width) on right front yoke

Front style



Front style:Tuxedo patch

(left and right patch)



Front style:front piece with triangle patched fabrics, 0.1cm top stitch



S-530H front style:10cm contrast fabric on left and right,customer appoint contrast fabric



5124-Front style:tuxedo front 13 0.7cm pleat for each side



S-530W Front style:0.75 cm single pleats on each side with 0.6cm top stitch around the pleat



5119-Front style:Two placket front w/pleated patch ÿseven 1.3cm width pleats each side)



Front style:add 3cm fabric to the front piece, fabric cut slantly



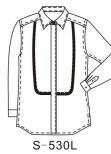
Front style:a pleat on both right and left front panel,1.3cm pleat,distanc between two pleat is 1.2cm, tie a knot at the second button



Front style:Tuxedo front patch(to bottom)







left placket with contrast fabric:U patch contrast only for gripping hidden placket



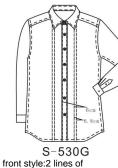
Front style:add fabric to front piece

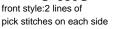


pinch 6 pleats in front, the first pleat 8cm to placket, pleats width is 0.7cm with 0.6cm distance,



Front style:tuxedo front 10 0.7cm pleat for each side







Front style:double-deck lace both right and left front panel,



5118-Front style:tuxedo front 4 2.5cm pleat for each side



Front style:Placket front w/pleated patch ÿten 0.7cm width pleats each side, pleats to bottom)



Front style



6 cm wide color cloth



5D82 add 7cm contrast fabric on right front placket



5F92 add contrast around bottom part of 1/2 suit length customer appointed fabric



Above the left breast pocket add six 0.7cm fold on left and right front to the bottom of the front



5cm from R and L break contrast stich



left break contrast and upper latitude cutting, customer appointed fabric



4cm width color fabric on sleeve and bottom, 10cm upper the bottom



12.5cm distance of left side to front contrast with 12.5cm distance of right side to front, stich fabric



add contrast on right front placket, 1.5cm exposed contrast fabric-



5677 add 6cm contrast from 8.5cm distance both on left

and right placket 5676 add 6cm customer appointed fabric between and below 1st and 2nd button of placket



5F42 Front with double darts



5673 add 4cm contrast between and below the last 2nd and last 3rd button both on lest and right placket, customer appointed fabric-5675 with contrast between last 2nd and last 3rd button of right placket, top part use cuetomer appointed contrast-



L&R front pockets above the patch cloth, The opening is not sealed Fold width 4cm 5 line edge pick with 3cm stich



2cm under the 2nd button of front and 3cm under the 3rd button contrast stich



5670 one 1.5cm color piping on right front, space 2cm and one more 2.5cm color piping



5B81



Tuxedo front 10 0.7cm pleat for each sideÿto placket's penultimate button,0.7cm width pleats, 0.6cm pleat distanceÿ



5AW5 Pentagon front patch to the placement between 4th button and 5th button not including collarband button right fly pressing from both sieds front placket, customer



5749 Front style:tuxedo front 16 0.7cm pleat for each side, length to the last button



5F94 flap collar handmade



5672 add contrast 10cm distance from side seam on right placket contrast fabric 2.5cm-5674 add 10cm contrast on side seam of right appointed fabric



5906 Front with trapezoid shape joint lap seam on side seams 5907 with some contrast on front in inverted trapezoid

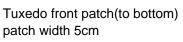


Small U shape front patch, one patch on each side extends to the placement between 4th button and 5th button



8 pleats on left and right panels 0.7cm width, apart 0.6cm

5AM4





5671 on the position of connection of left front and becip, upper contrast stich,2cm stich from 1.5cm distance to front stich fabric 5678 add contrast fabric from left sleeve cuff to bicep,customer appointed fabric-



2.5cm width break stitch fabric on the middle of 1st and 2nd button,0.1cm stitch on colored fabric



Front piece add triangular patch the taping tip is 4.5cm below half of the pocket opening with 0.1 cm stich



front piece with triangle patched fabrics, 0.1cm top stitch



half bottom of cloth length arround contrast stich customer appointed stich





Rectangle patch, one patch on each side extends to the placement between 4th button and 5th button



Tuxedo front12 1.2cm pleat for each side 1.2cm width pleats 0.8cm pleat distance



Front pieces 4 cuff broken with 0.3cm top stitch





Front piece tuxedo patch with 6 horizontal pleats 8.5cm between the first pleat and bottom,0.7cm width pleats 0.6cm pleat distance



5A.T4 two placket front pleated patch to placket's penultimate button (three 1.3cm width pleats each side)



The first four pieces were split and spliced side piece splicing on the figure of eight pressure 0.3cm open line



Tuxedo front patch to bottom 8.5cm from the edge patch width 5cm



5731 add contrast from shoulder seam patches using fabric to waist length for front placket



53C3 U shape contrast patch on left shoulder



53C1 U shape contrast patch on right shoulder

5061 Square tuxedo patch one patch on each side extends to the placement between 4th button and 5th button



5B38 Front with 3 3.5cm 5B37 front waist with contrast fabric



0.3cm top stitch





5062

U shape front patch one patch on each side extends to the placement between last 2nd buttons and 3rd buttons.



trangle pocket shape on the 1.8cm distance of the middle of 3rd and 4th button, customer appointed wire



5AD7 Front piece with triangle patched fabrics, 0.1cm top stitchront piece knife back cutÿ0.15 top stitch



5AE6 tuxedo front with 23 pleat 0.7cm both side

57R6 Plain placket front with

Placket width

510 A Placket width 2.0 cm 510 E Placket width 3.5 cm 510 M Placket width 4.5 cm

 $\triangle 510B$ Placket width 2. 5 cm 510 F Placket width 3. 8 cm

510C Placket width 3.0 cm 510K Placket width 4.0 cm

510 DPlacket width 3. 2 cm 510 LPlacket width 4. 2 cm

Placket buttons quantity



7 buttons for placket

including collar band button

510H

including collar band buttons

placket buttons quantity:

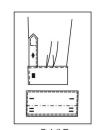
placket 9 buttons

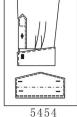


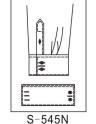
front placket with 8 buttons include collar band button

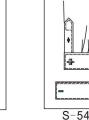


placket 10 buttons including collar band buttons









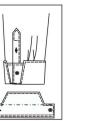
S-5406

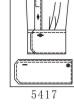
Cuff:French square cuff with 6 bottonholes

Cuff:Triangle French Cuff:2BUTTON+1CONV

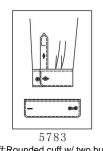
Cuff

Cuff:Single square french cuff two buttonholes

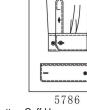




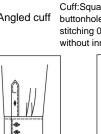
Cuff:Octagonal cuff Cuff:One Button Fold



545P

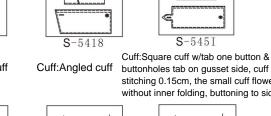


Cuff:Rounded cuff w/ two button Cuff:Hexagon cuff w/ two button Cuff:Rounded cuff & two buttonhole,two buttons on two buttons&two &two buttonholes, two buttons on the side of buttonhole of the side of buttonhole of the smaller sleeve placket the smaller sleeve placket



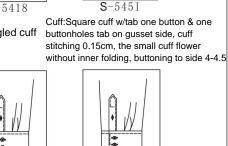


S-5403 Cuff:Square cuff three buttons & three buttonholes



S-5412

buttonholes

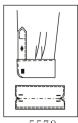




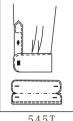
5

5467

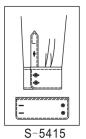
cuff four buttonholes



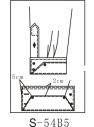
5578 French cuff middle double round four buttonholes



545T Cuff:French three rounded cuff



Cuff:Small rounded cuff two buttons&two buttonholes



sleeve style:

contrast form-

...

S-5431

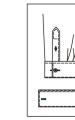
two buttons &

one buttonholes

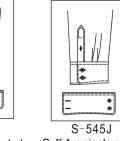
french cuff

Cuff

545K Cuff:Three **Button Fold**

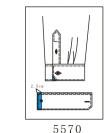


S-5404 Cuff:Square cuff Cuff:Hexagon cuff one button &two buttonhole

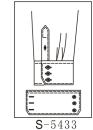




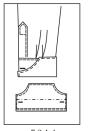
S-5409 Cuff:Single rounded Cuff:Arc single cuff french cuff two buttonholes



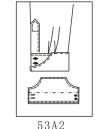
sleeve style:hexagonal cuff,4cm combination, customer appointed-



Cuff:Hexagon cuff three buttons & three buttonholes

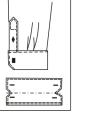


53A4 Cuff:curved fold french forward link



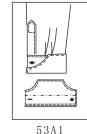
Cuff:Customer name embroidery one the fabric above the left insde pocket, front level to the pocket buttonholing at the 1/3

opening only to Inner facking B and F position of folding

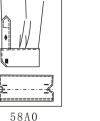


5459 Cuff:French cuff

double hexagon four buttonholes



Cuff:Arc shaped french cuff with 1 button & buttonhole two buttonholes



S-5450

cuff w/tab three

S-5432

two buttons &

Cuff:Hexagon cuff

Cuff:Square

buttonholes

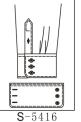
Cuff

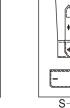
Cuff:French cuff double hexagon four buttonholes,



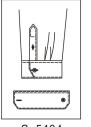
S-5402 Cuff:Square cuff two buttons & two buttonholes

6





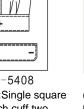
Cuff:Hexagon cuff one button & one



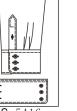
S-5434 Cuff:Large hexagon cuff one button & buttonhole

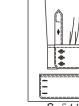


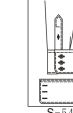
french cuff two buttonholes

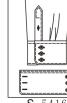




























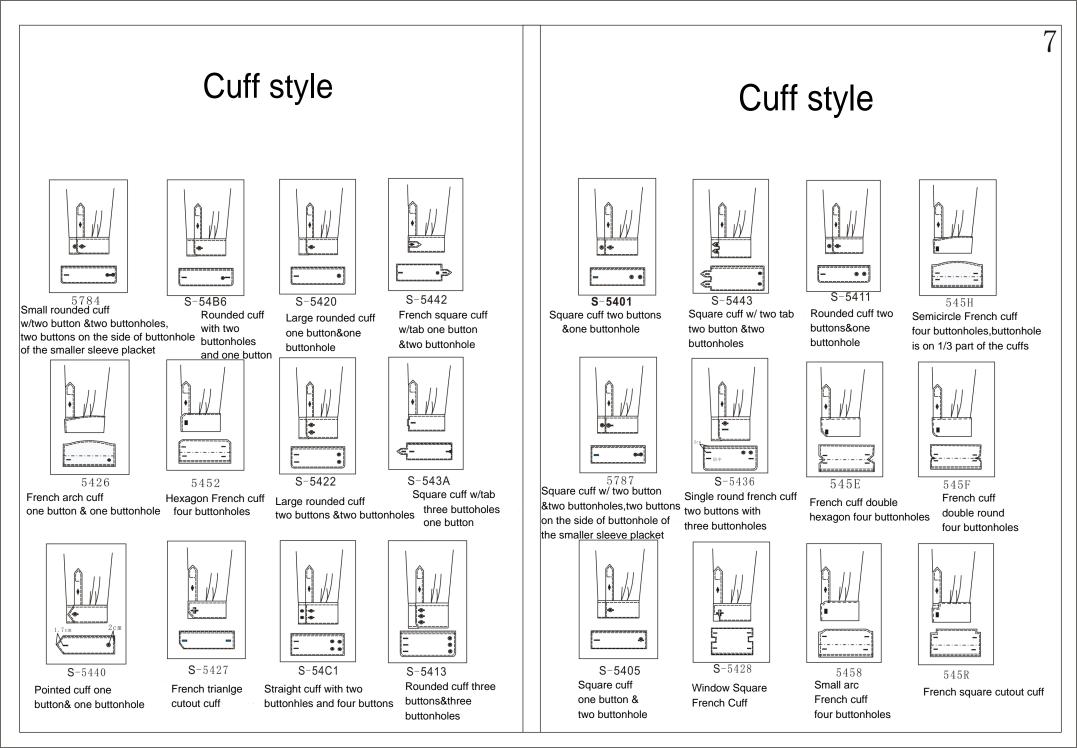


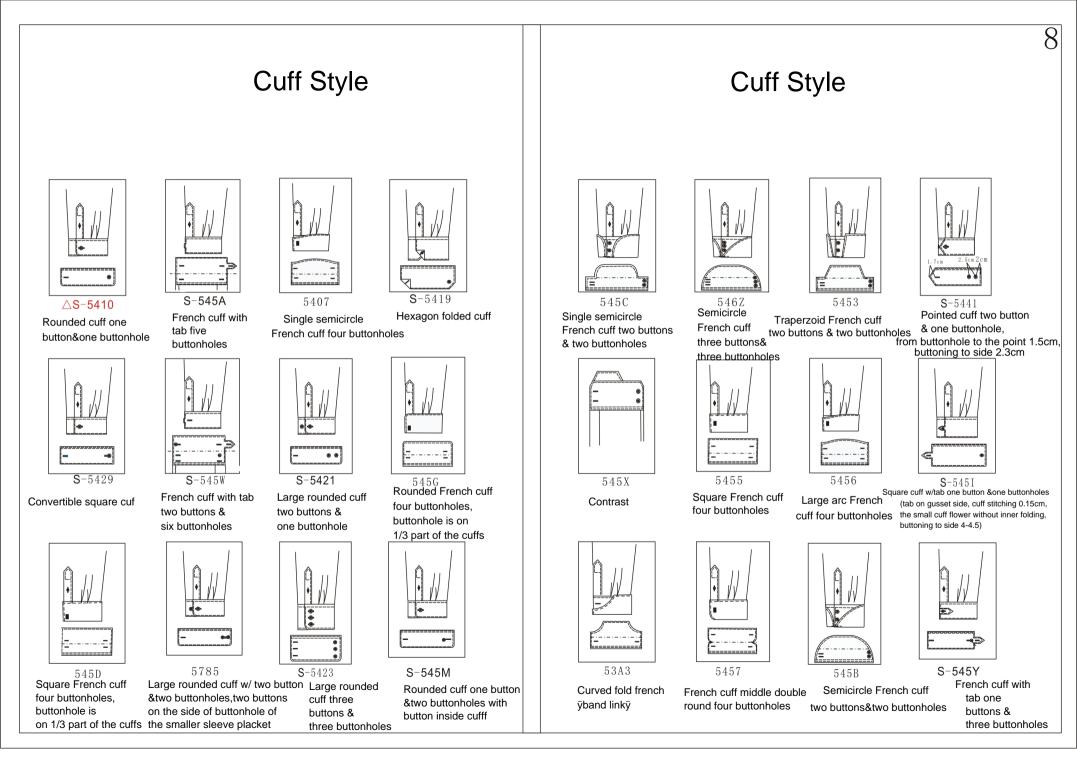
Cuff:Small rounded

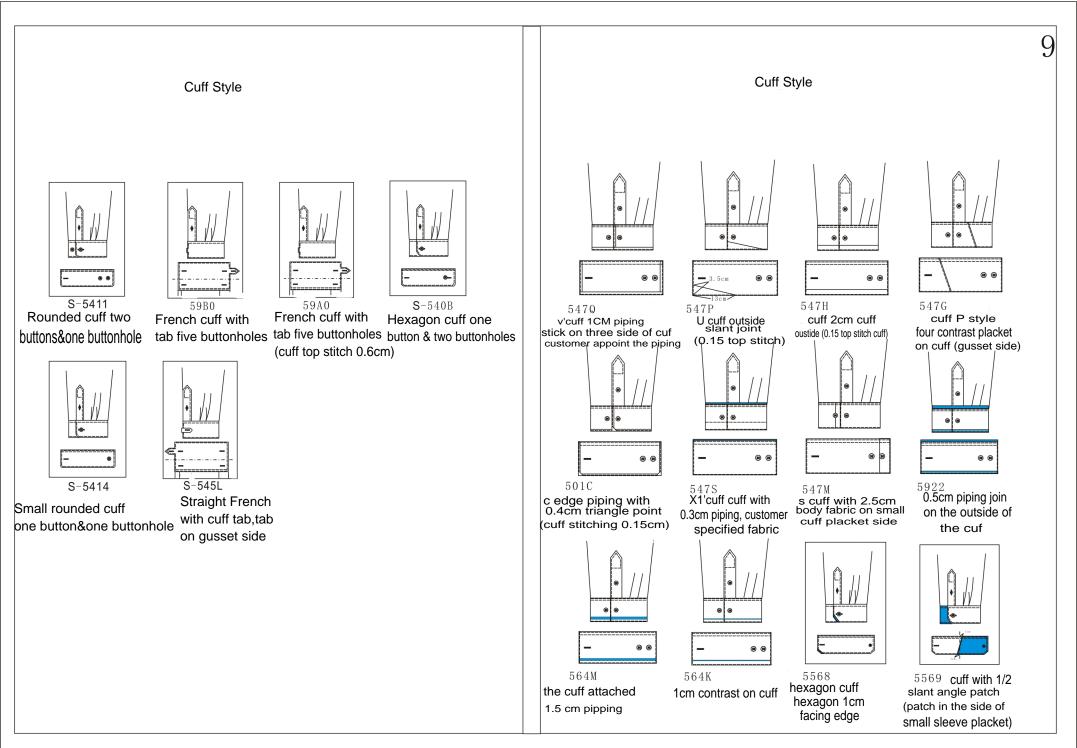
S-5430

cuff three buttons& three buttonholes buttonhole





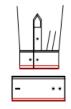




Cuff Special Style



5908 Hexagonal sleeve head hexagonal edge bag 0.4 diagonal cut color matching



55H4 Outer cuff bag 0.6cm color piping width 4cm (diagonal cut)

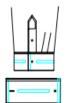


5C99

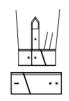
Hexagonal cuff bag 0.4 side band Angle



0.4cm binding for french square cuff customer appointed binding fabric -



55D1 0.6cm stripe on the middle of cuff , 5cm from both side, stripe fabric customer appointed-





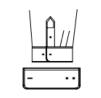
on outside cuff

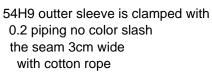
5932 M1 cuff,add 1cm piping

(no contrast for piping)

5874 add color cloth piping

P1 cuff,square patch on cuff 2cm from cuff,customer appointed piping

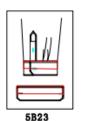


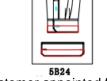




53H3

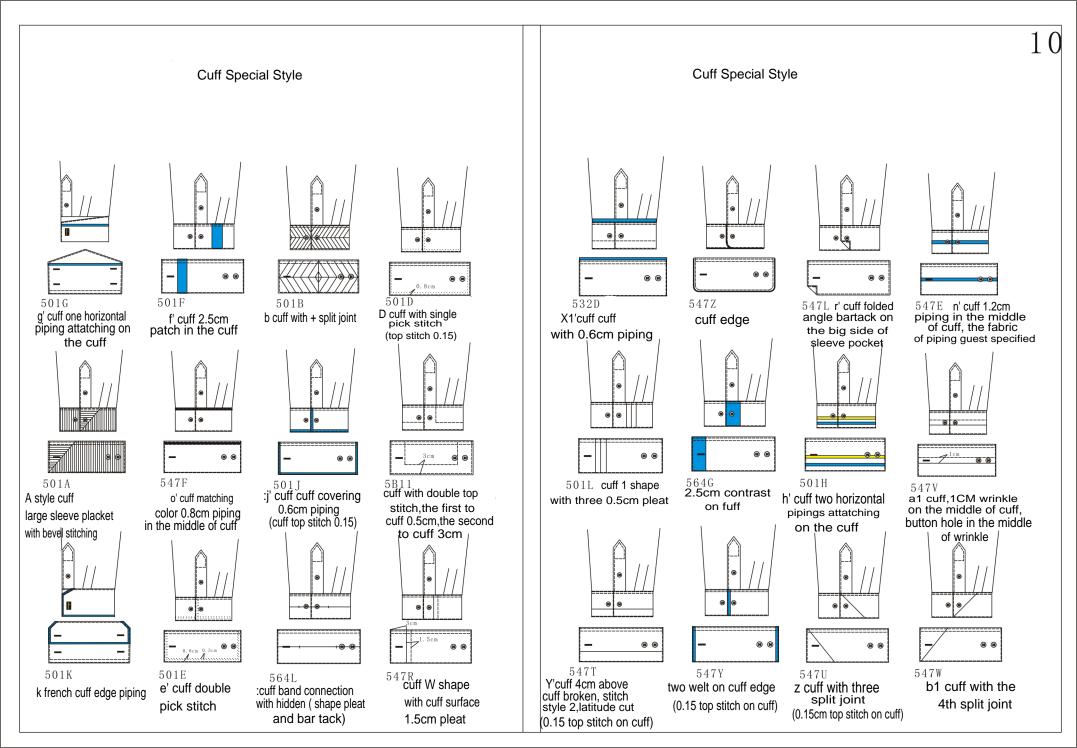
Hexagonal cuff bag with 1cm edge with fabric

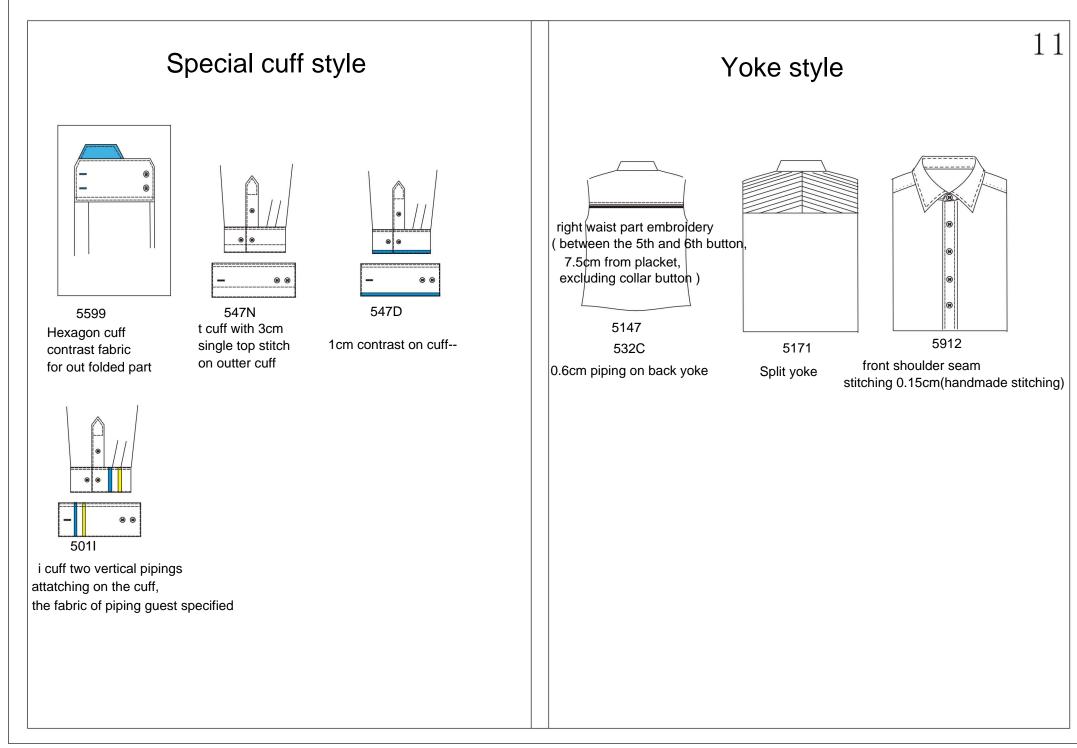


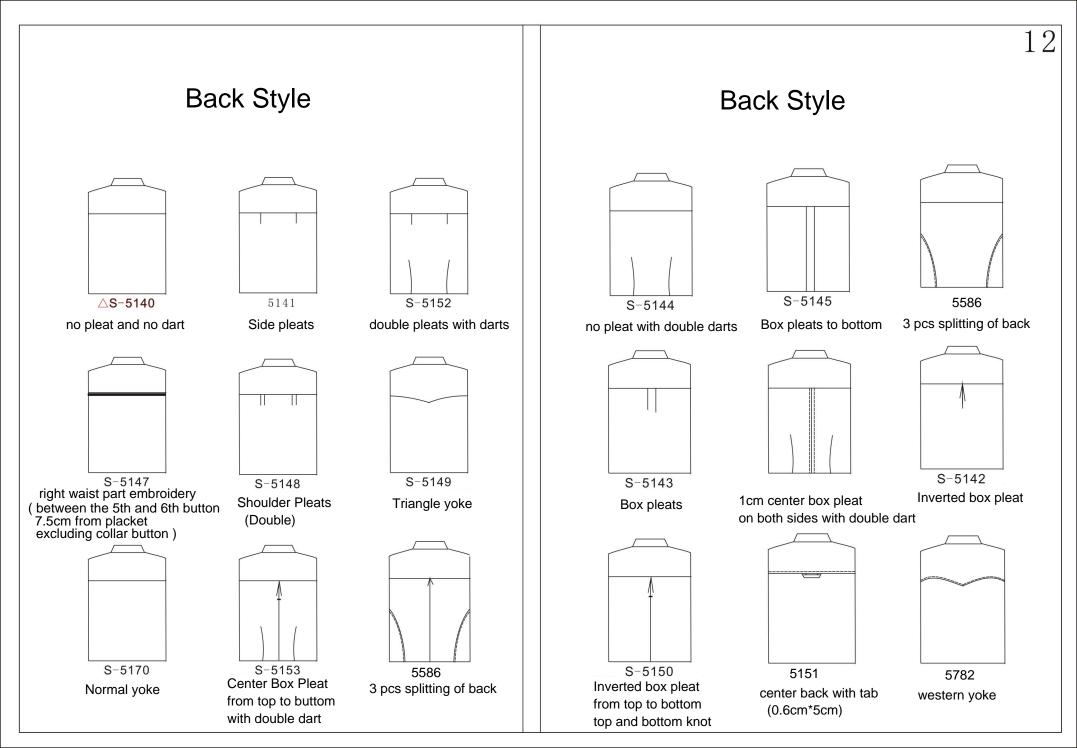


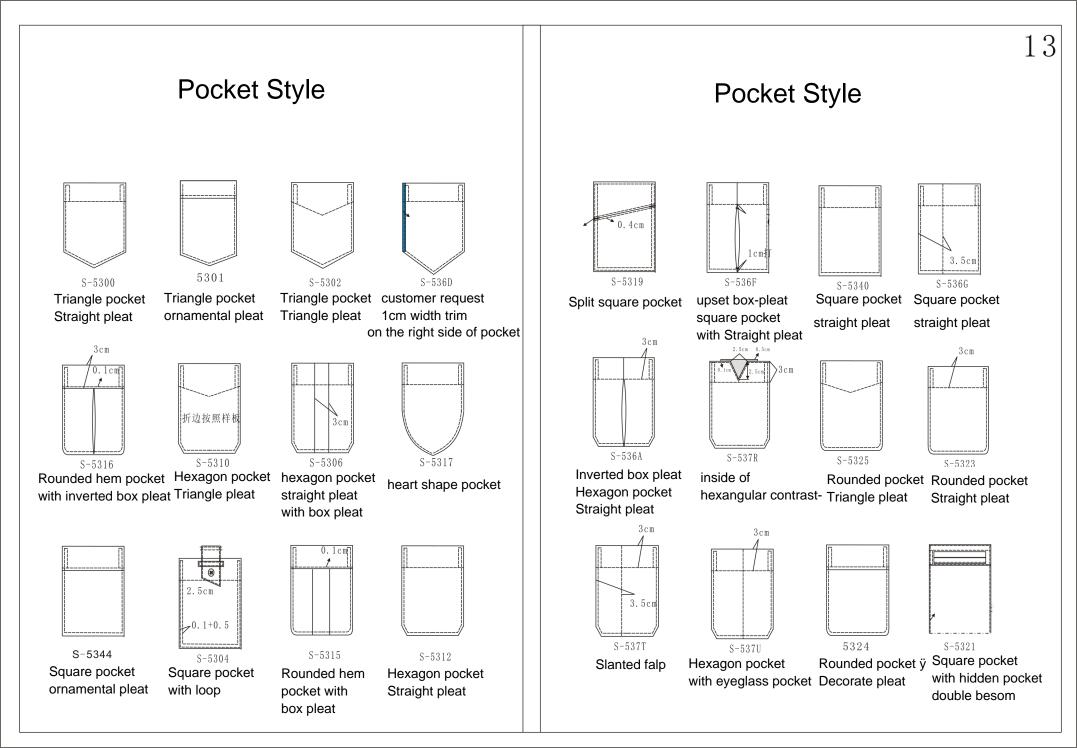
Customer appointed fabric for upper 1/2 cuff-

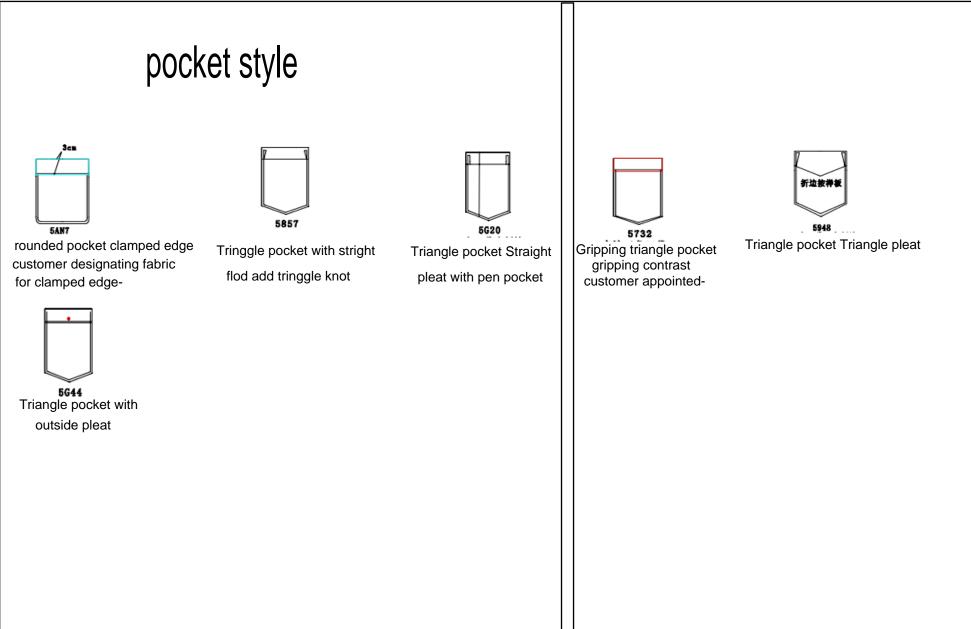
Customer appointed fabric for lower 1/2 cuff-

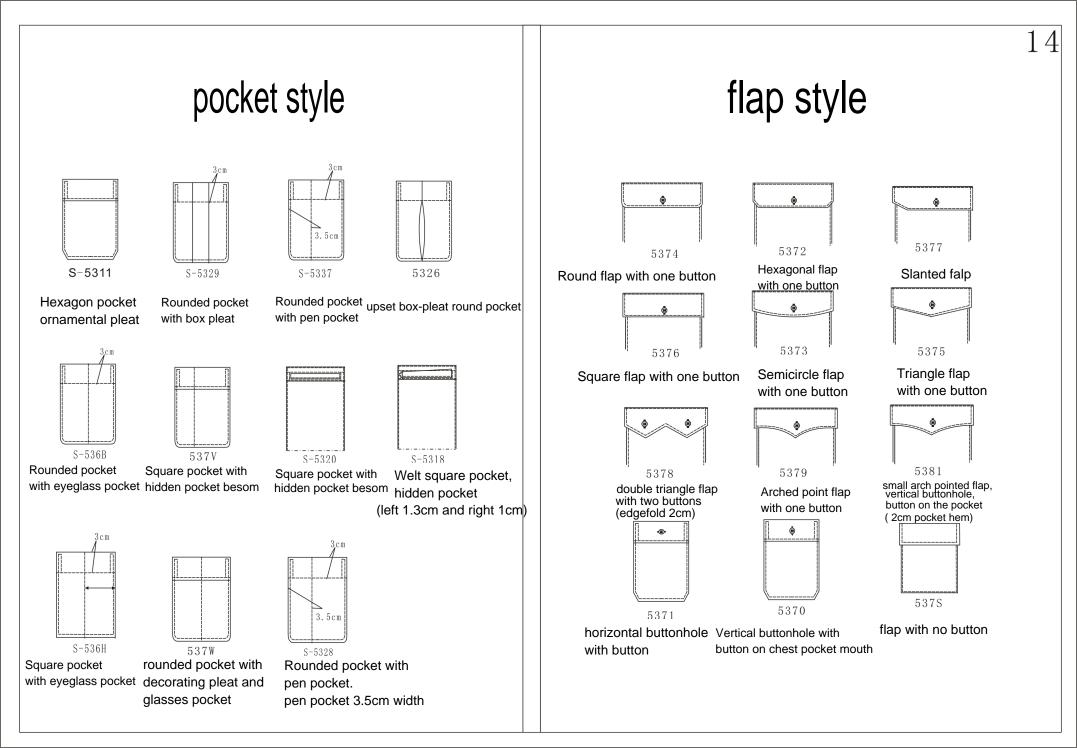


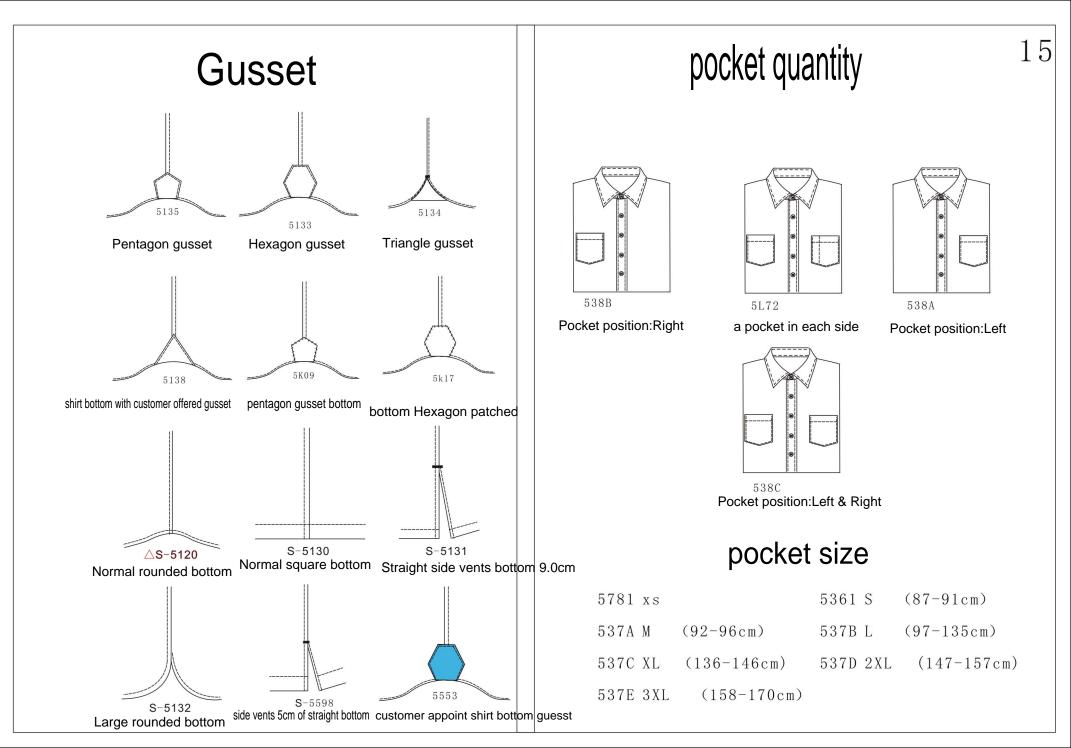


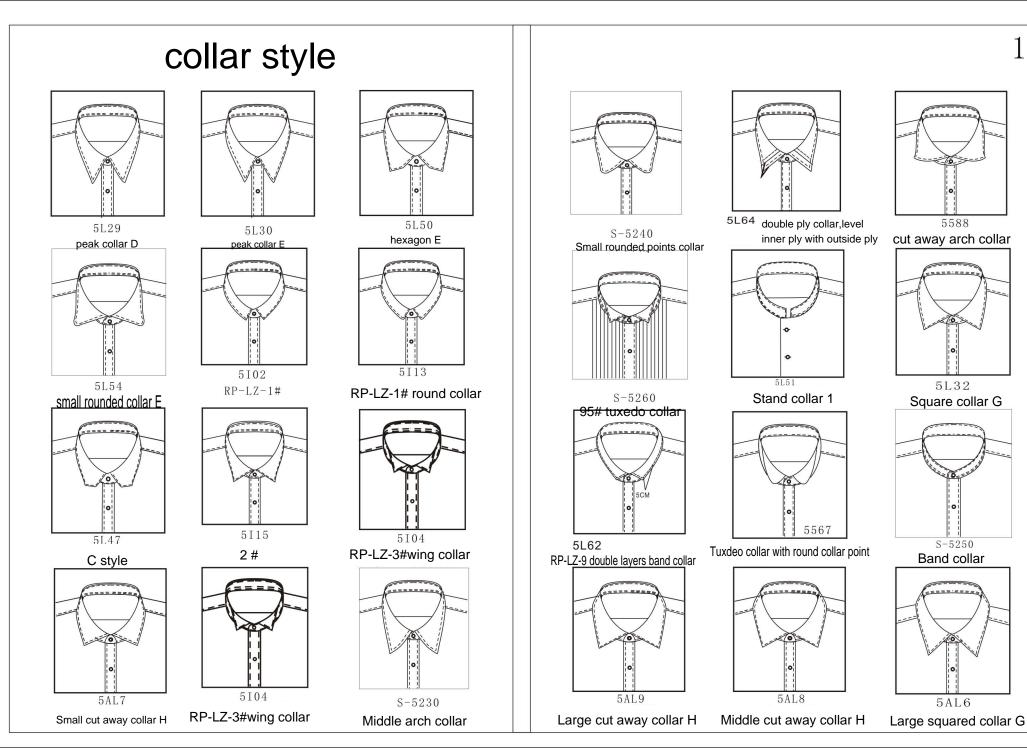


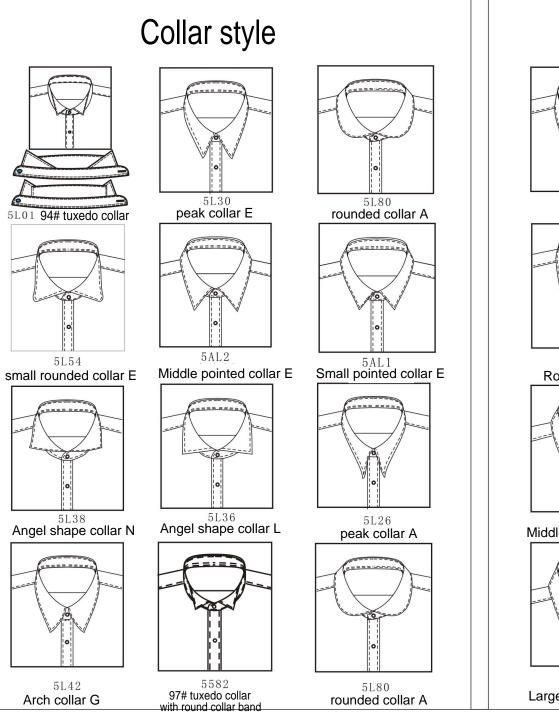




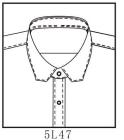




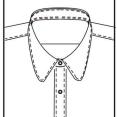




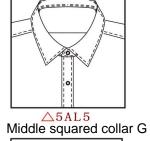
Collar style



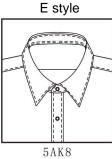






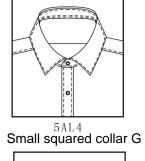


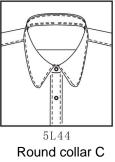


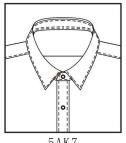


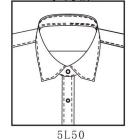
5L48

Middle pointed collar D

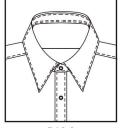




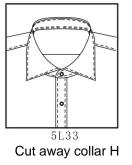




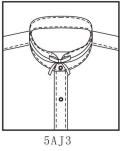
hexagon E

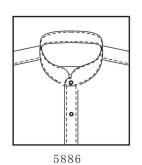


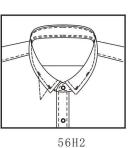
5AL3 Large pointed collar E



Collar style



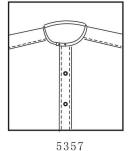


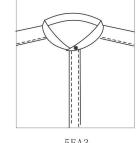


adding 2 bars around collar

ATT square collar,

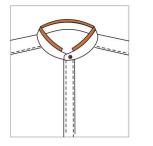
58# banded collar-add taps 58 band collar(no ribbon)





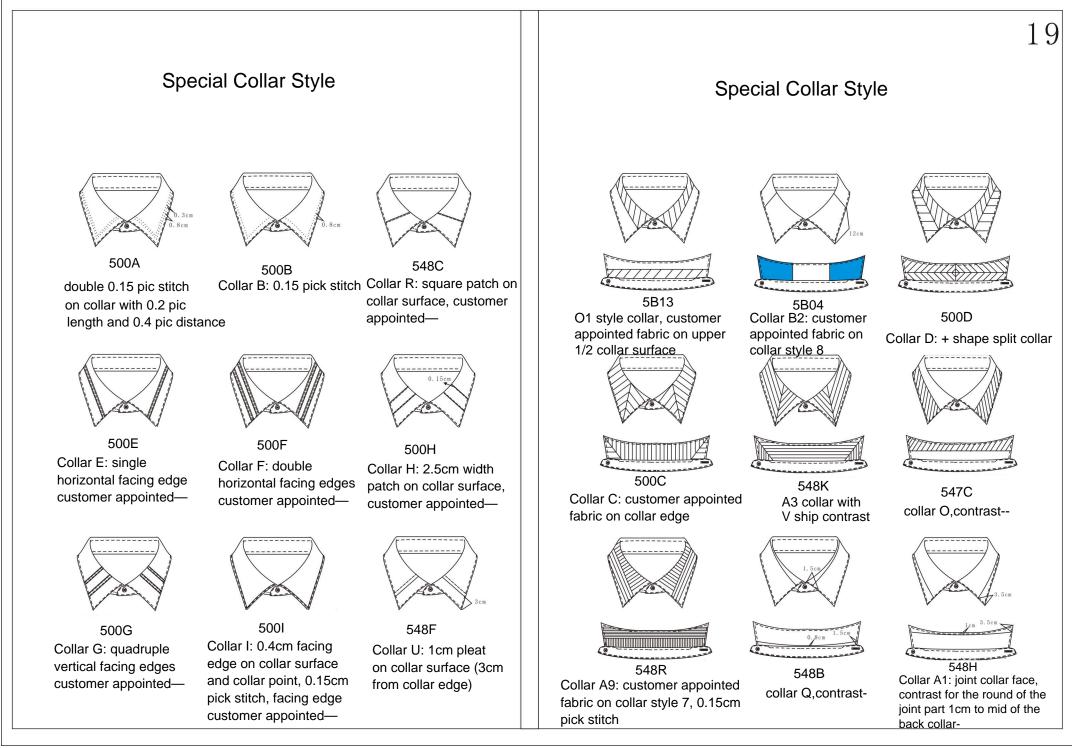
53# banded collar

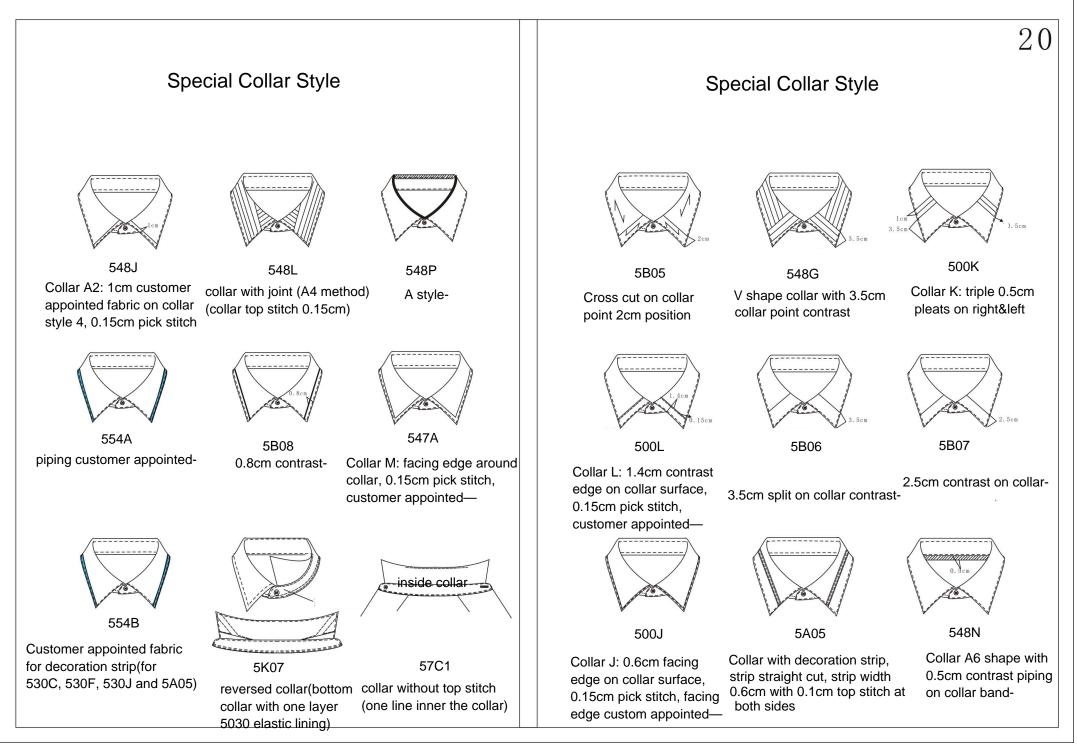
5FA3 51# banded collar

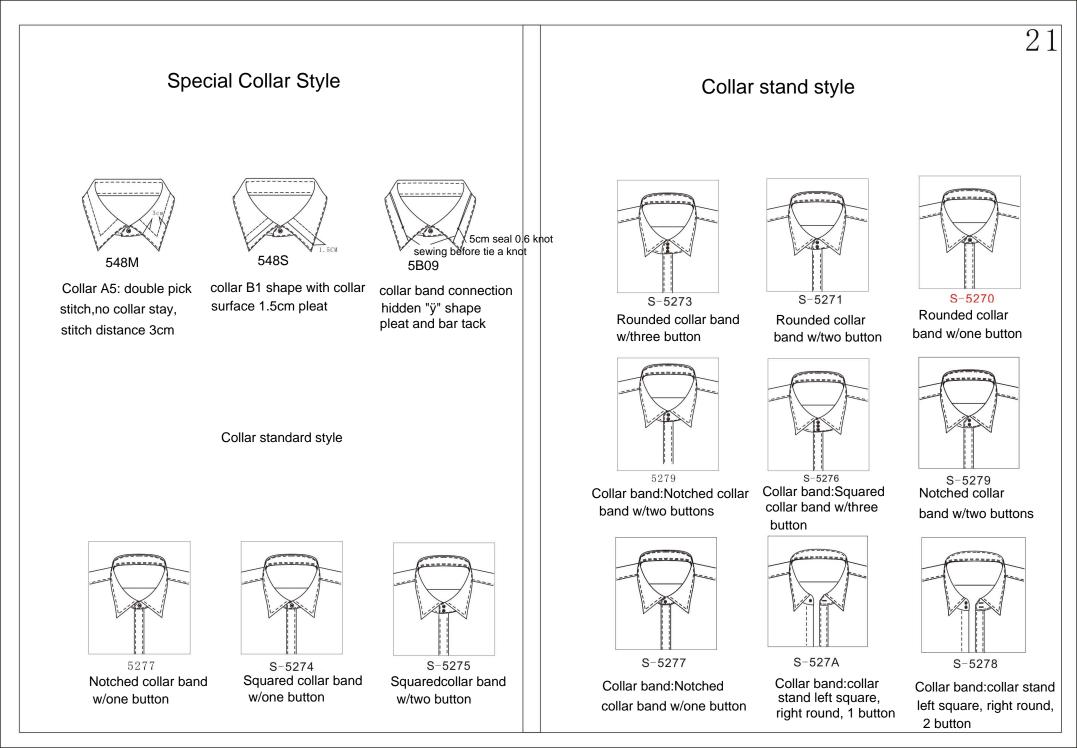


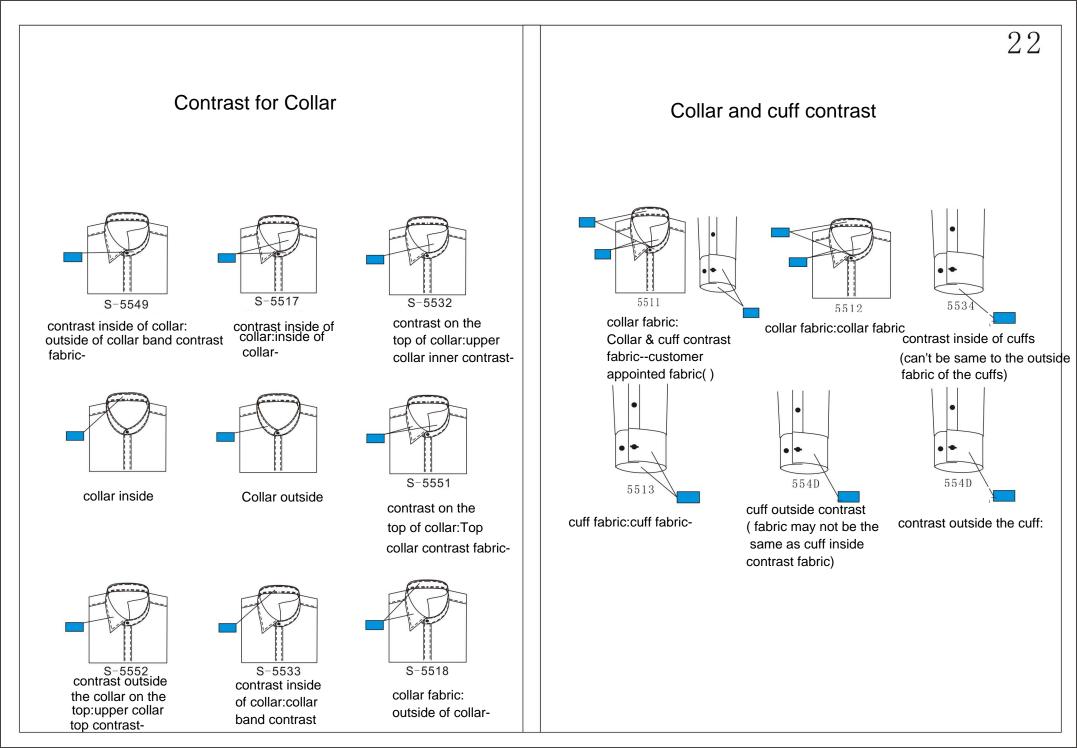
5358 59# banded collar, upper 1cm use contrast fabric-

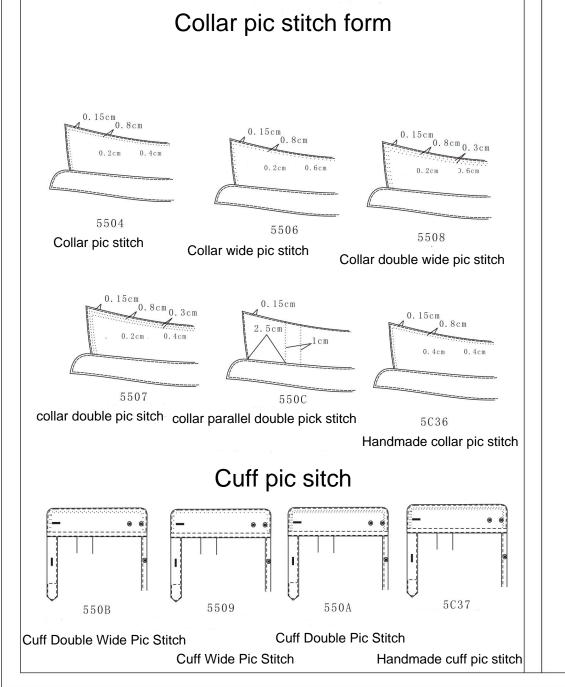












Collar point length

9B22 Collar point 4cm
9B12 collar point 5.6cm
9A02 collar point7.1cm
9A52 collar point8.2cm
9A53 collar point8.8cm
9B15 collar point 11.2cm

9A63 collar point5.2cm9A01 collar point6.4cm9A03 collar point7.6cm9A52 collar point8.2cm9A55 collar point10cm

23

Collar band width

9A64 collar band width 2.5cm

9A11 collar band width 3.5cm

9A13 collar band width 4.2cm 9A68 collar band width5.5cm 9A65 collar band width 3cm 9B05 collar band width 3.8cm 9A67 collar band width 5cm 9A14 collar band width 4.5cm

Front collar stand height

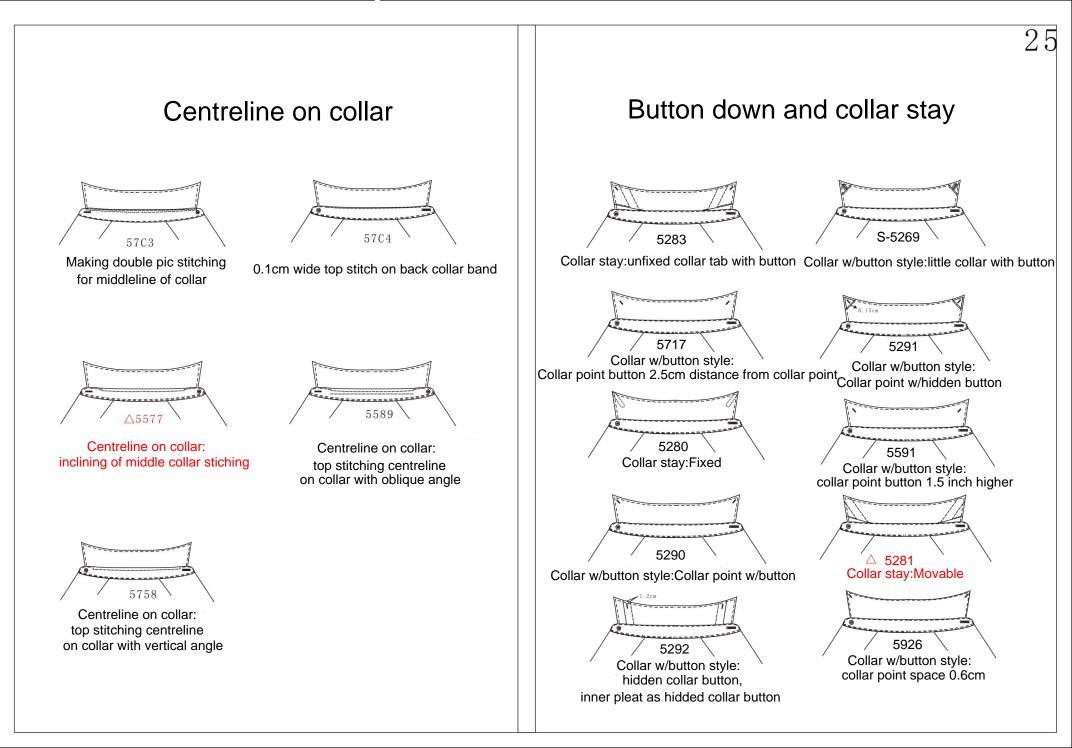
9A20 front collar stand height 1.9cm
9A22 front collar stand height 2.5cm
9A24 front collar stand height 3.2cm
9A25 front collar stand height 3.8cm
9A74 front collar stand height 4.5cm

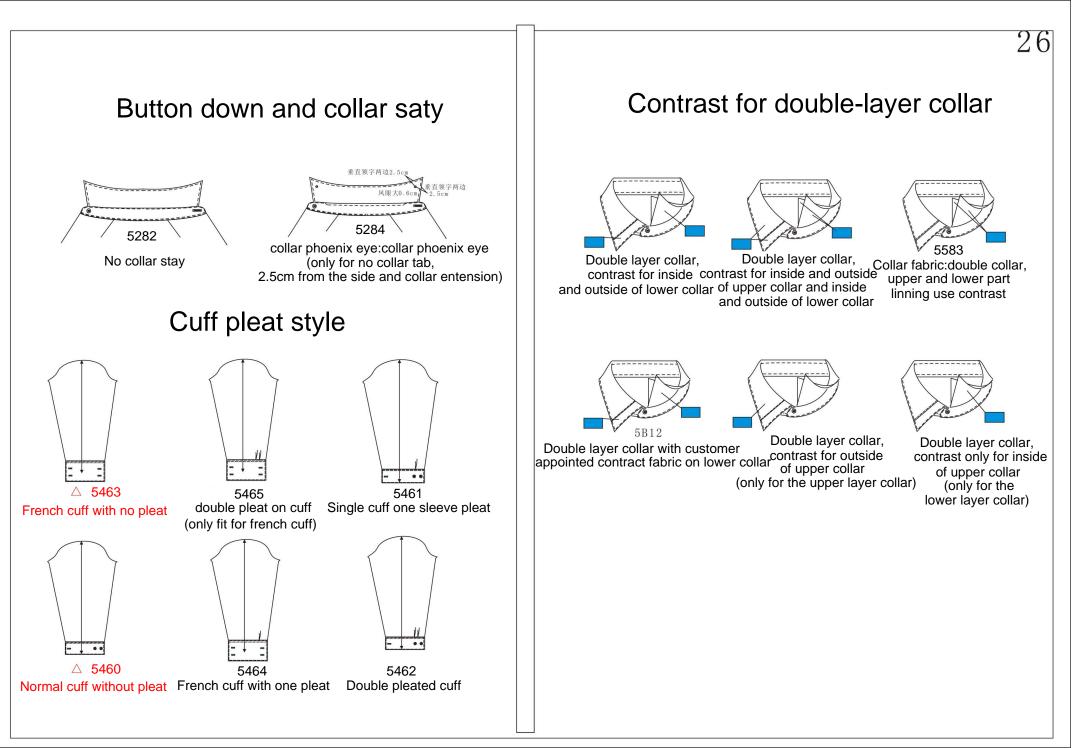
9A21 front collar stand height 2.2cm
9A71 front collar stand height 3cm
9A72 front collar stand height 3.5cm
9A73 front collar stand height 4cm
9A75 front collar stand height 5cm

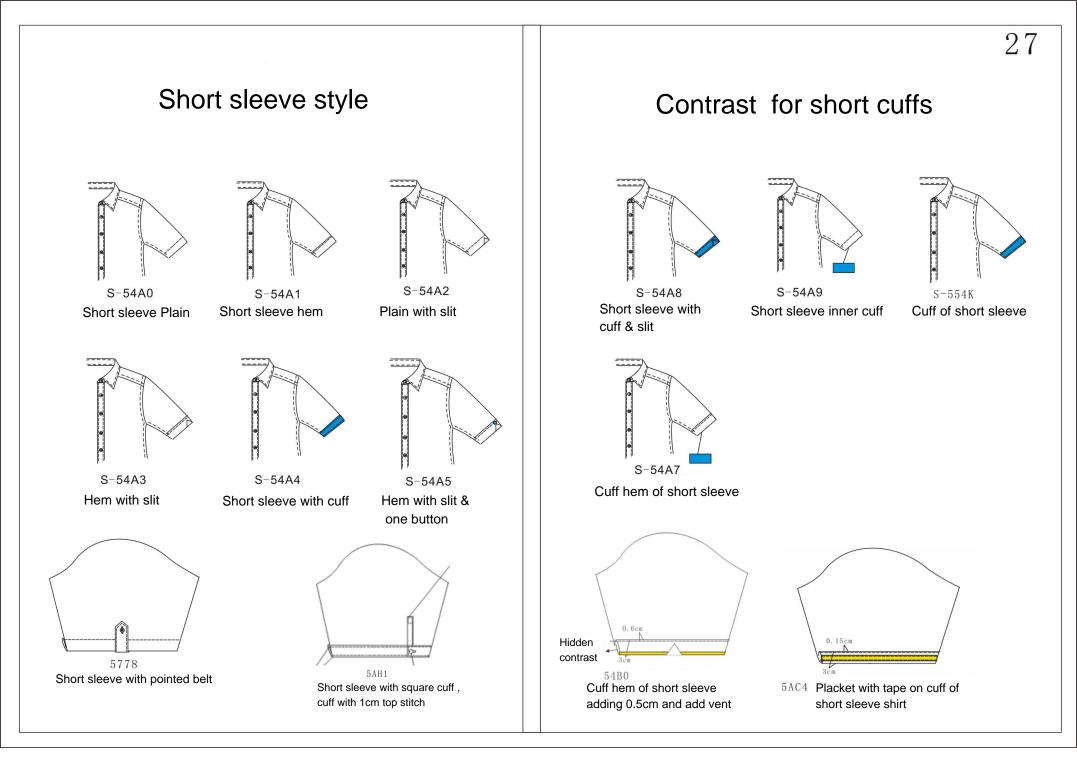
Collar tie space

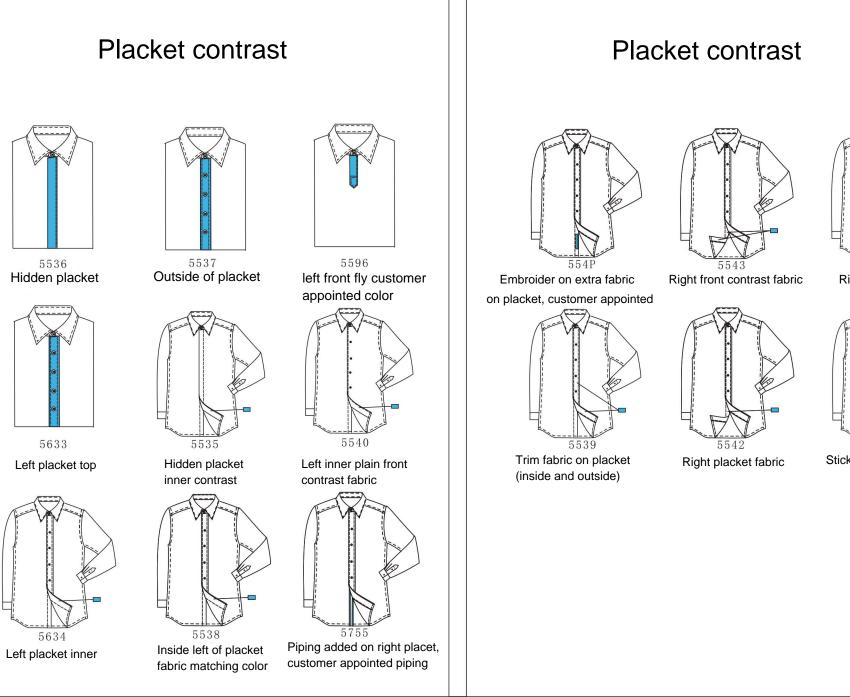
9A31 collar tie space size +0.6cm

9A30 Collar tie spacing size 0 cm









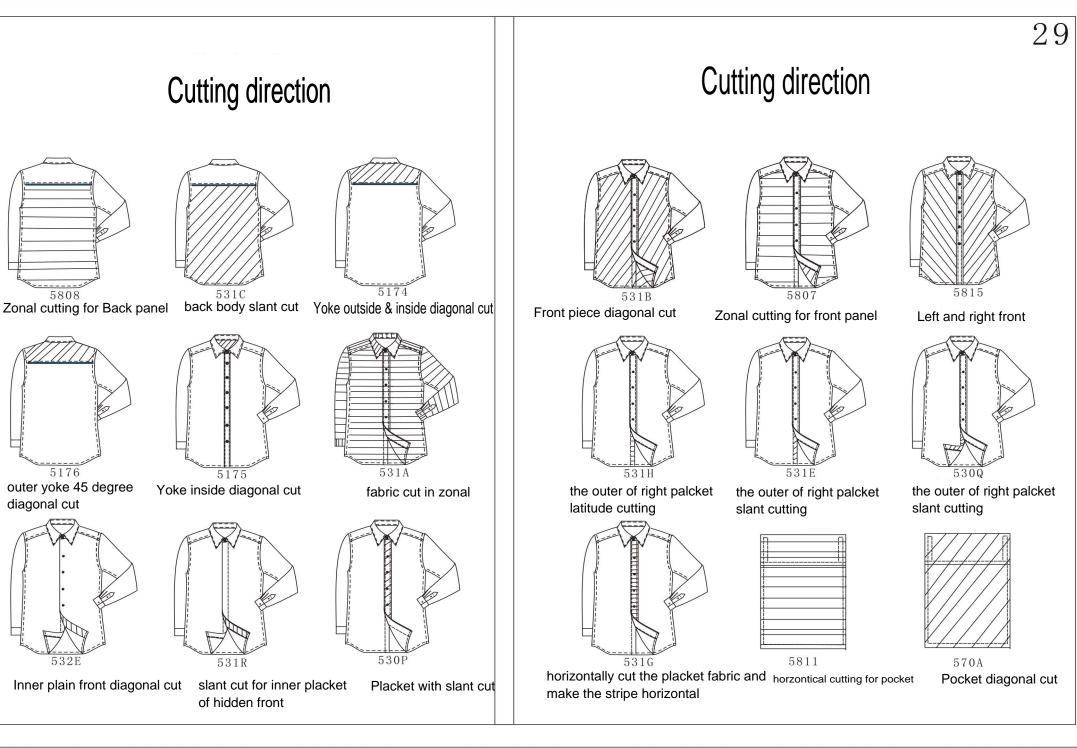
5541

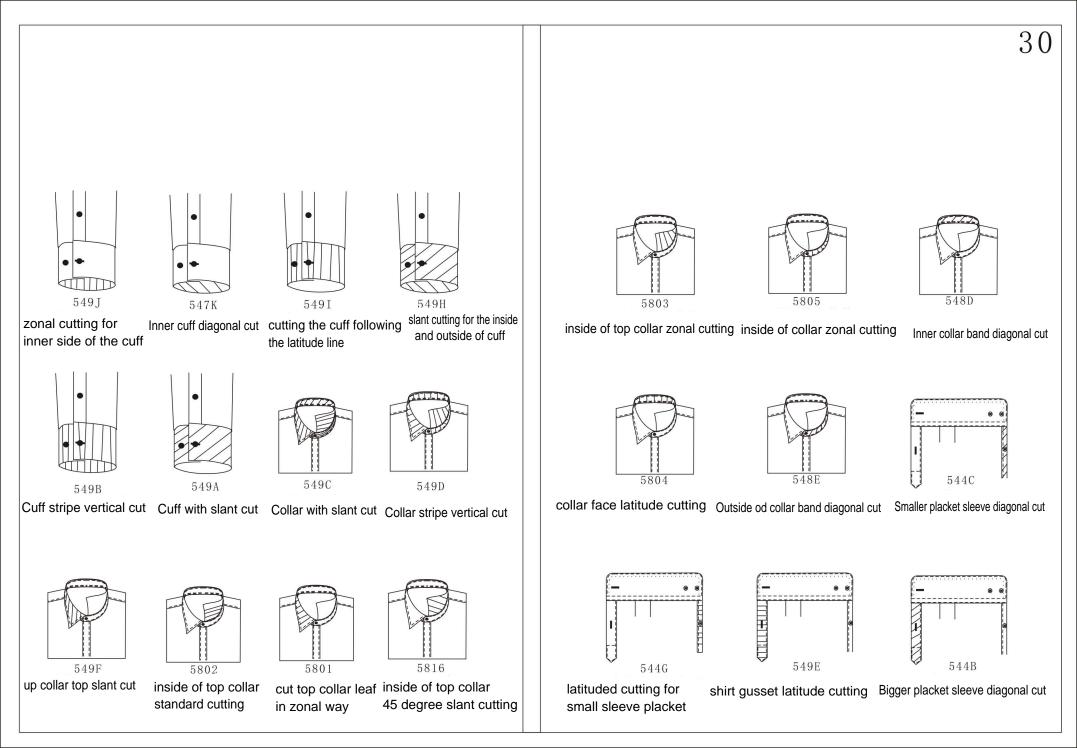
28

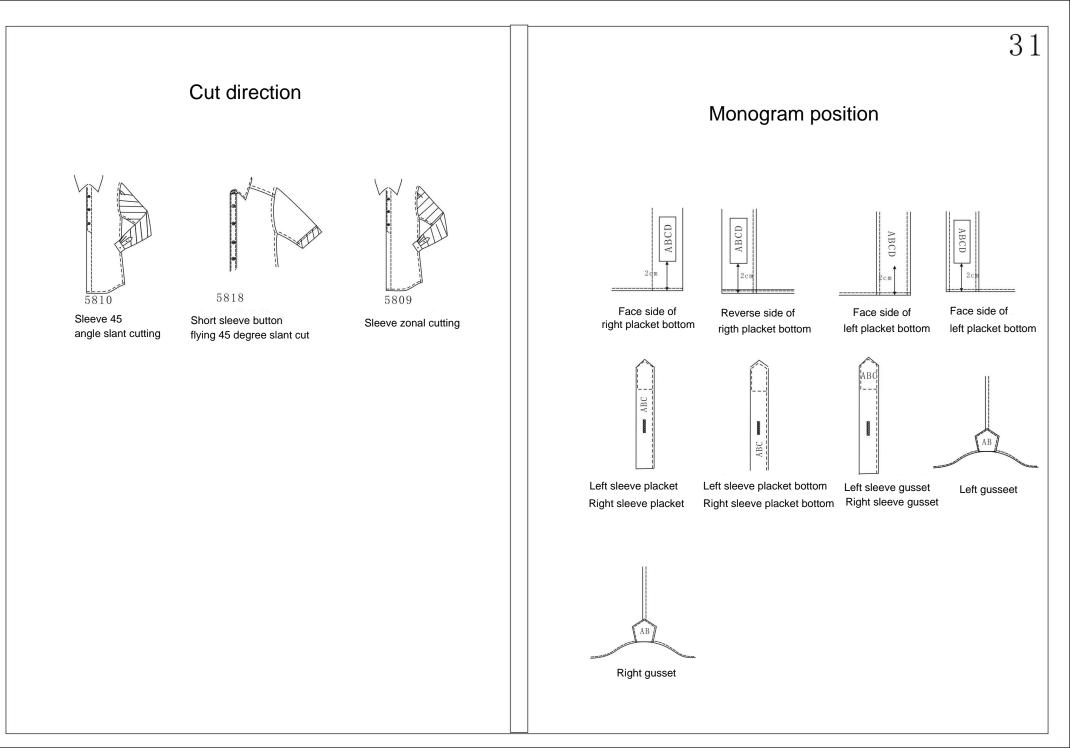
Right placket inner

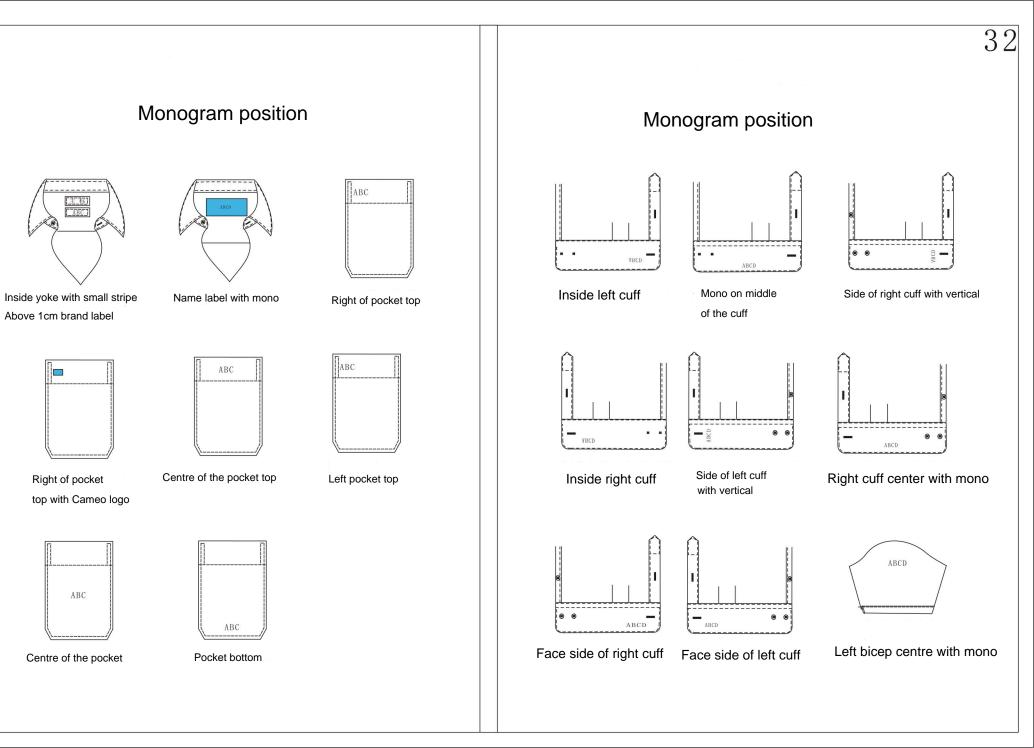


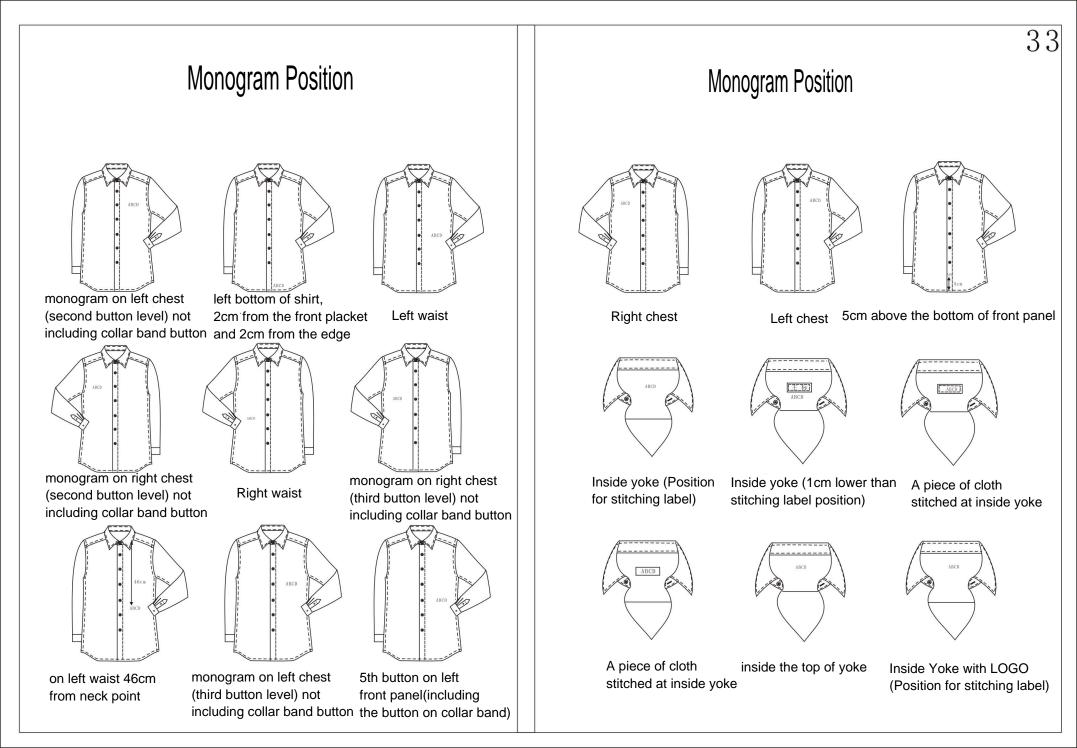
Stick braid on right front

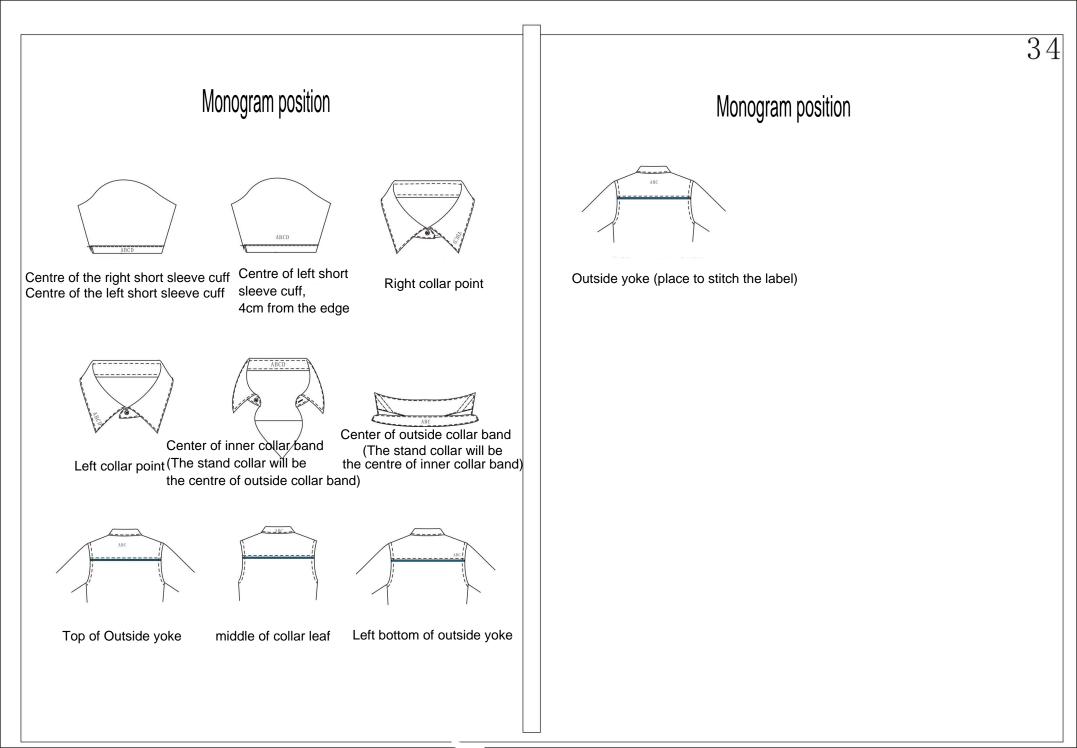


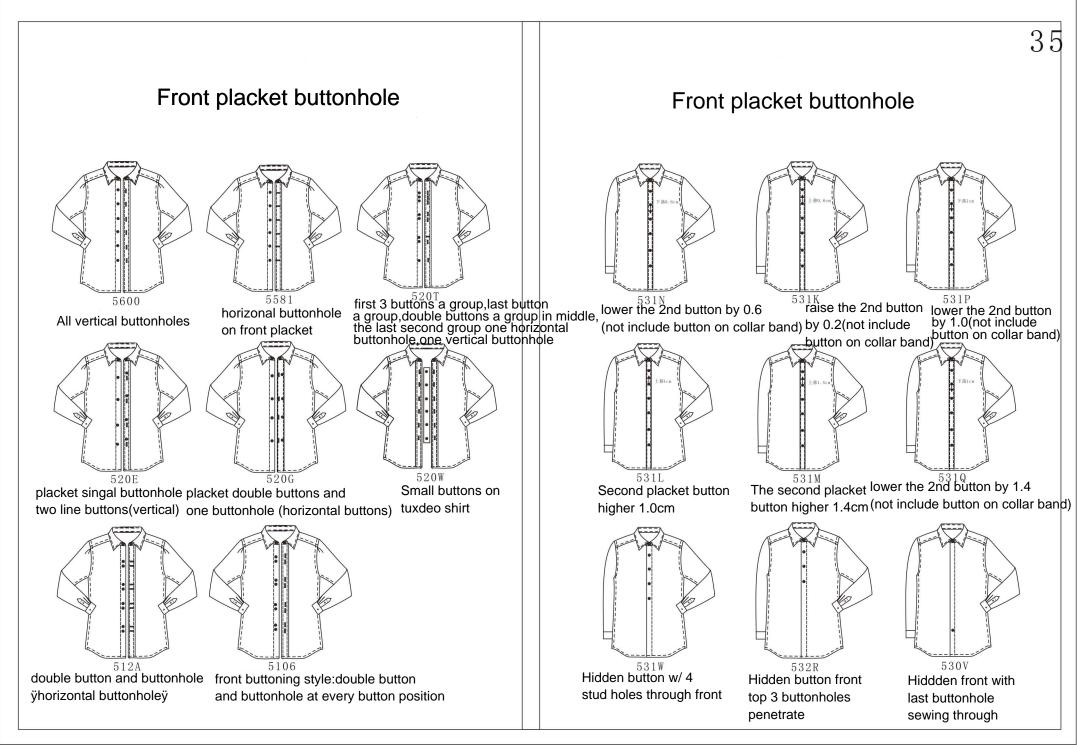


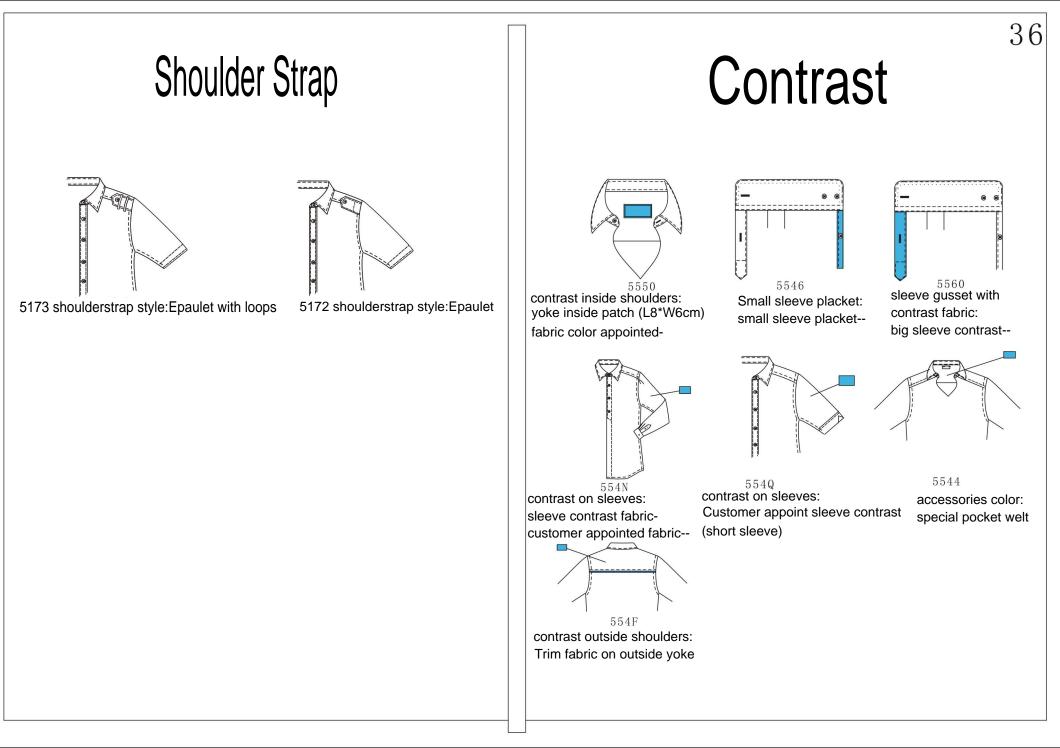


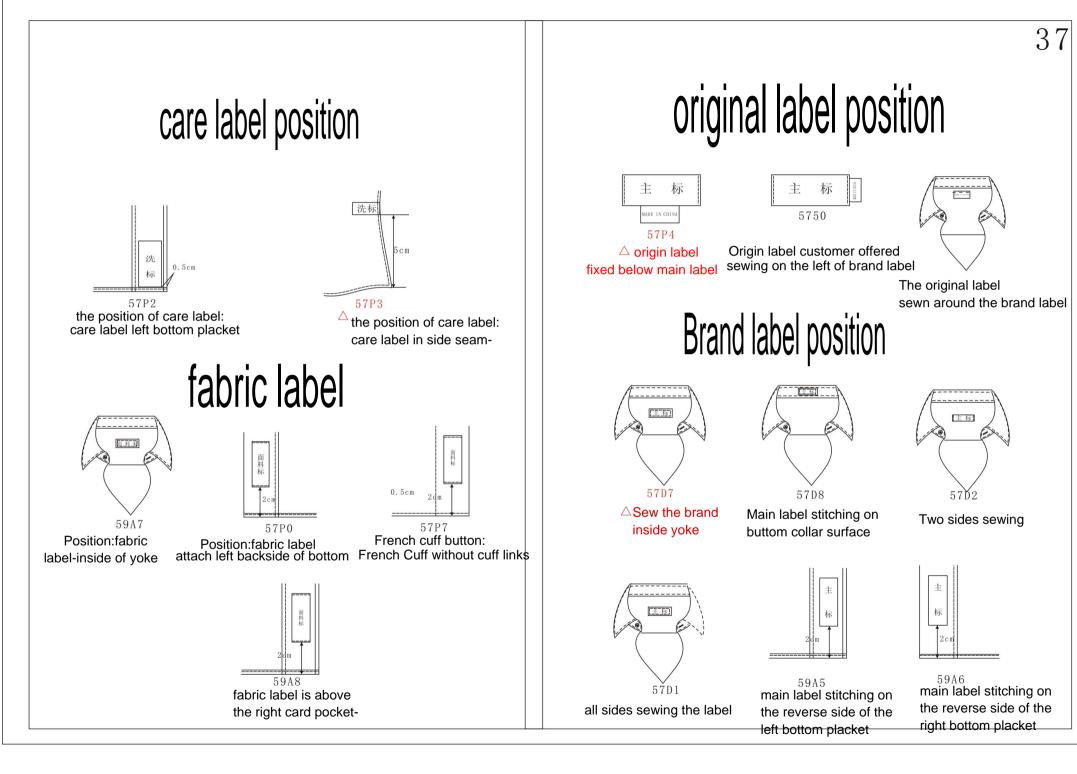


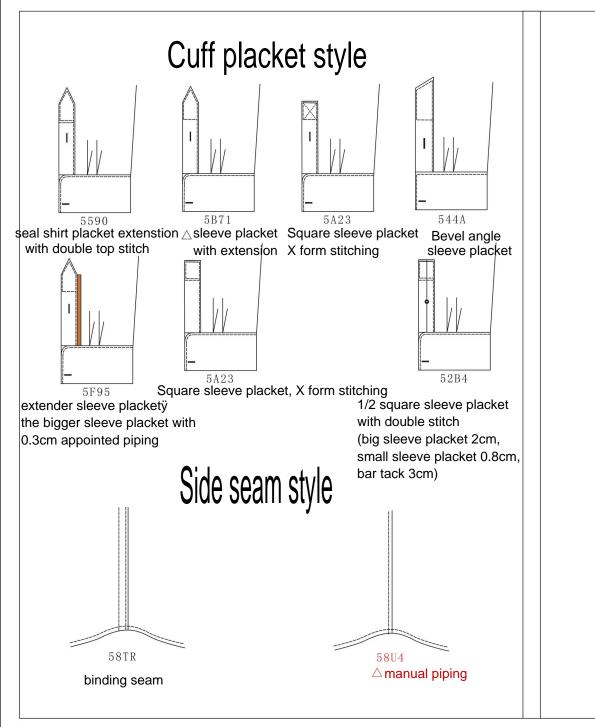












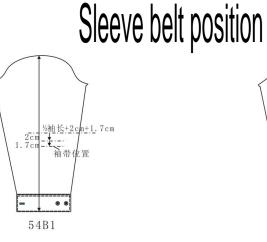
Top stitch requirement

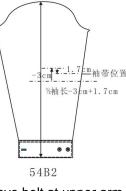


Plain placket front with 0.3cm top stitch



front fly with 0.15cm top stitch

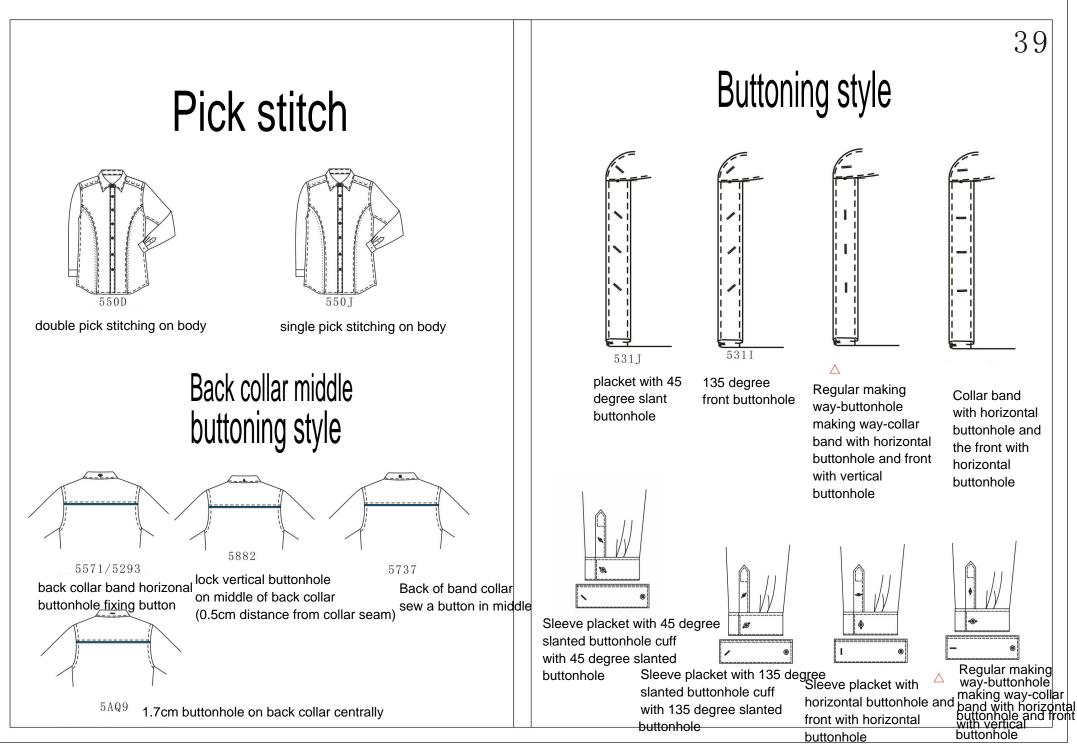


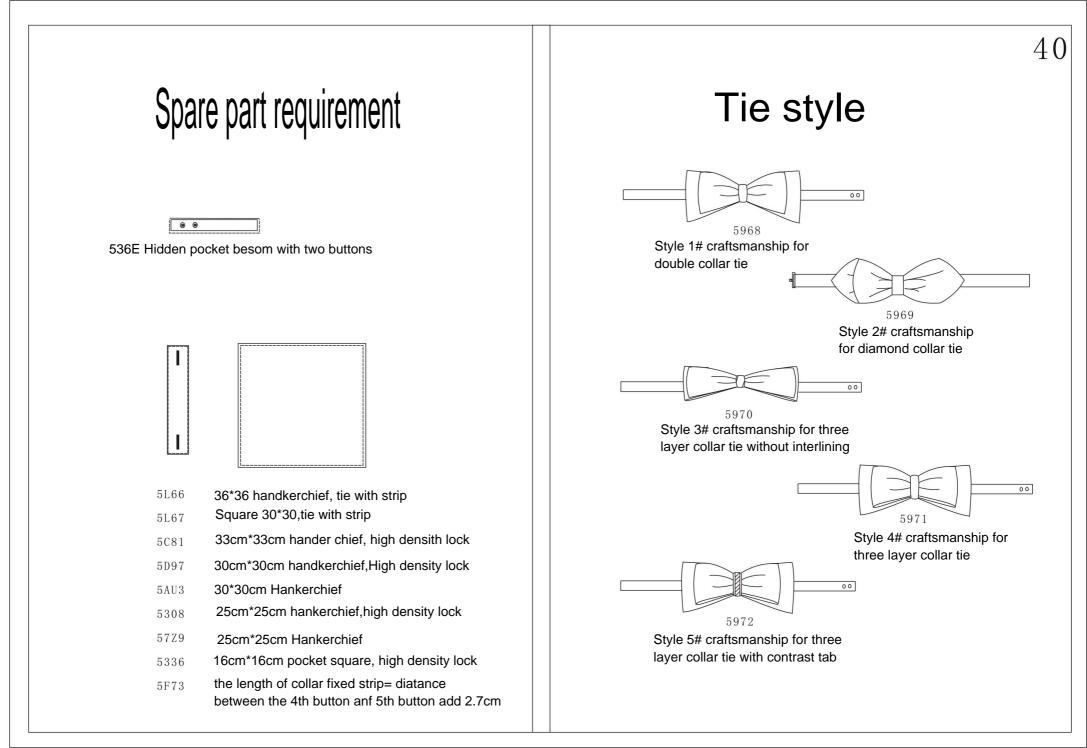


sleeve belt at elbow

sleeve belt at upper arm

38





Customer appointed thread

5623 Appointed buttoning thread for collar band button-

5624 Appointed buttoning thread for the second placket button(Counting collar band button)-

5625 Appointed buttoning thread for the third placket button (Counting collar band button)-

5626 Appointed buttoning thread for the fourth placket button (Counting collar band button) -

5627 Appointed buttoning thread for the fifth placket button (Counting collar band button) –

5628 Appointed buttoning thread for the penultimate placket button-

 $5629\ \rm Appointed$ buttoning thread for last placket butto-

 $5630\ \rm Appointed$ buttoning thread for the sleeve placket button-

 $5631\ {\rm Cuff}$ buttoning thread color --customer appointed

5622 Appointed shirt buttoning thread-

58K3 Appointed thread for collar top stitching

58N4 Appointed thread for cuff stitching

58R5 Appointed thread for body top stitching

5788 Customer appoited label sewing thread color-

5789 Appoint the thread for pocket buttonhole-

Customer appointed thread

41

561B First Neckband buttonhole thread_

 $5613\ All$ neckband buttonhole thread -

561Z Second Neckband buttonhole thread_

 $5632\ {\rm Collar}$ point with button/buttonhole color customer appointed--

5614 Second placket buttonhole thread (counting collar band button)- $\!\!\!$

5615 Third placket buttonhole thread (counting collar band button)-

5616 Fourth placket buttonhole thread (counting collar band button)- $\!\!\!$

5617 Fifth placket buttonhole thread (counting collar band button)-

5618 Penult placket buttonhole Thread-Appointed Color

5619 Last placket buttonhole Thread-Appointed Color

562A Sleeve placket buttonhole Thread-Appointed Color

5793 Appoint the thread for the third cuff buttonhole next to hand edge) - $% \left(\frac{1}{2}\right) =0$

5794 Appoint the thread for the second cuff buttonhole (next to hand edge) -

5792 Appoint the thread for the first cuff buttonhole (next to hand edge) -

Customer appointed thread

562B Cuff buttonhole Thread-Appointed Color

599M Appointed buttonhole for right cuff-

599N Appointed buttonhole for left cuff-

5612 Buttonhole Thread-Appointed Color

Appointed Button

57C6 Bottom button on front--

5N00 Placket with double buttons and double buttonholes(exclude the Collar band button), the second button appointed by customer

5M00 Placket with double buttons and double buttonholes(exclude the Collar band button), the first button appointed by customer

5584 Customer appoint placket button-

5576 Last buttonhole- horizontal

57C8 Customer appoint collar band button-

59D3 First button distance--customer appointed (not including collar button)-

5572 Appointed the second placket button (not accounting collar band button)-

57N7 Button choice

5718 Customer appointed snap button -

5585 Customer appoint collar point button-

57C7 Customer appoint sleeve placket button-

5A22 customer appointed buttons for the 1st button from cuff 5025 Customer appoint left cuff button-

5026 Customer appoint right cuff button-

5A30 customer appointed flap-:left pocket with customer appointed button 5F96 lower collar buttoning form:customer appointed lower collar buttoning

546K Cuff width 5cm. 546M Cuff width 6cm. 546A Cuff width 7cm. 546C Cuff width 8cm 546F Cuff width 9cm. 546G Cuff width 10cm 546H Cuff width 11cm 546J Cuff height 12cm 546T Cuff width 6.6, 7.6. 546V Cuff width 8cm. 546X Cuff width 8, 9 50Al Cuff width 8.6

546L Cuff width 5.5cm
546B Cuff width 6.5cm
546E Cuff width 7.5cm
546N Cuff width 8.5cm
546P Cuff width 9.5cm
546Q Cuff height 10.5cm
546R Cuff height 11.5cm
546S Cuff width 6.5, 7.5
546U Cuff width 6, 7cm
546W Cuff width 7.9, 8.9
546Y Cuff width 9,10

Placket button hole

560I Horizontal second placket buttonhole 560J 45° slant second placket buttonhole 560K 135° slant second placket buttonhole 560L Horizontal third placket buttonhole 560M 45° slant third placket buttonhole 560N 135° slant third placket buttonhole 560P Horizontal fourth placket buttonhole 560Q 45° slant fourth placket buttonhole 560R 135° slant fourth placket buttonhole 560S Horizontal fifth placket buttonhole 560T 45° slant fifth placket buttonhole 560U 135° slant fifth placket buttonhole 564A Horizontal Sixth placket buttonhole 564B 45° slant Sixth placket buttonhole

Placket button hole 564C 135° slant Sixth placket buttonhole 564D Horizontal seventh placket buttonhole 564E 45° slant seventh placket buttonhole 564F 135° slant seventh placket buttonhole 59B7 Horizontal eighth placket buttonhole 59B8 45° slant eighth placket buttonhole 59B9 135° slant eighth placket buttonhole 59C1 Horizontal ninth placket buttonhole 59C2 45° slant ninth placket buttonhole 59C3 135° slant ninth placket buttonhole 560V 45° slant penultimate placket buttonhole 560W vertical penultimate buttonhole 560X 135° slant penultimate placket buttonhole 5602 Horizontal penultimate placket buttonhole 560Y 45° slant last placket buttonhole 560Z vertical Last buttonhole 560I Horizontal Last placket buttonhole 561A 135° slant Last placket buttonhole

43

Top stitch style

$\Delta 57A1$	Collar stitching 0.15cm
57A2	Collar stitching 0.6cm
57A3	Collar stitching 0.3cm
5288	triple top stitch on collar(0.15+0.3+0.6)
57C1	collar without top stitch(one line inner the collar)
57C2	Buttoning Style:= sewing button
<mark>∕</mark> 57A5	Cuff top stitch 0.15cm
57A7	Cuff top stitch 0.3cm
5575	Cuff without top stitch(one line inner cuff)
57A6	Cuff top stitch 0.6cm
5841	Double top stitch on cuff(0.15cm + 0.5cm)
5305	Triple top stitch on cuff(0.15+0.3+0.6)
$\triangle 5709$	0.15cm top stitch on placket
5716	0.6cm top stitch on placket
5729	stick 3.5cm top stitch in hand on left plain front (0.1cm stitch,0.5cm stitch spacing)
5715	Front fly with 0.15cm top stitch
57R6	Plain placket front with 0.3cm top stitch

Interlining type

riangle 5700	Classic Collar interlining
5701	Soft collar interlining
5702	Thick collar interlining
5703	Harder Collar interlining
$\triangle 5704$	Classic Cuff interlining
5705	Cuff soft interlining
5706	Cuff soft interlining
5707	Cuff enhanced thick interlining
5712	canvas with flower embroidery:soft interlining for side of sleeve placket(no-woven interling)
5708	placket interlining:interlining with 3223 on left placket
5AH6	placket interlining:right interlining with 3205
5AI4	placket interlining:Left placket press a picep of 3205 canvas
5AE2	placket interlining:right placket with 3223 stiffing

First placket button to the collar seam distance

58TL Customer appoint the distance from the first button on placket to collar

 $59A1\ 5.\ 5cm$ between first button and collar band bottom

59A2 6.5cm between first button and collar band bottom

 $59\mathrm{A3}$ 7.5cm between first button and collar band bottom

 $59\mathrm{A4}$ 8.5cm between first button and collar band bottom

Monogram font

45

ABCDEFGHIJKLMNOPQRSTUVWXYZ	RC01
ABCDEFGHIJKLMNOPQRSTUVWXYZ	RC02
ABCDEFGHIJKLMNOPQRSTUVWXYZ	RC03
ABCDEFFHIJKLMMOPQRSTUVWZYZ	RCO4
ARCDEFGHUKLMNOPQRSTUVWXYZ	RC05
ABCDEFGHIJKLMNOPQRSTUVWXYZ	RC06
ABCDEFGHIJKLMNOPQRSTUWWXY Z	RC07
Авсятвиллитанорфизоппинстр	RC08
ADCOCFGHIDIKL/MOF2R/TUVWXYZ	RC09

New customer order requirement

51A3 Excess fabric return

51A1 New customer trial order problems consult the Technology Department

51A2 New customer trial order return to the Technology Department after inspection

Cuff flower button poaition

- 59C4 $\,$ Sleeve placket button down 1cm $\,$
- 59C5 Sleeve placket button down 2cm
- 59C6 Sleeve placket button down 3cm

Spare part requirement

- 57D3 Accessory is finished with style code
- 5993 Accessory seal with no style code
- 57D4 Accessory is unfinished
- 5983 Make a left sleeve
- 5984 Make a right sleeve
- 57P9 Make a pair of sleeve
- 7032 Right cuff parts series
- 7033 Left cuff parts series
- 7010 A pair of cuff parts

Front button style

57B0	3 tuxedo buttonhole in the front

46

- 57B6 5 tuxedo buttonhole in the front
- 57B3 4 tuxedo buttonhole in the front
- 57B5 All tuxedo buttonhole in the front
- 57B7 6 tuxedo buttonhole in the front

Armhole increase & decrease

58S2	Armhole increase 2cm	58S3 Armhole increase 1cm
5885	Armhole decrease 1cm	5856 Armhole increase 2cm

Collar opening adjustment

58T0 Front collar opening lower 0.5cm 58T1 Front collar opening lower 1.0cm 58T5 Back collar opening lower 1.0cm 58T6 Back collar opening lower 0.5cm

Fonrt and back adjustment

58T9 Front add 4cm, back reduce 4cm(only stomach part) 58TK Front add 2.5cm, back reduce 2.5cm(only stomach part)

Yoke height

5639 Back yoke height 11.5 5C63 Back yoke height 7cm

Stomach adjustment

58TX Minus 1cm on stomach 58TY Minus 2cm on stomach 58TZ Minus 3cm on stomach 59TD Add 3cm on stomach 59TE Add 2cm on stomach 59TF Add 1cm on stomach

Bicep adjustment

58TU Minus 1cm on bicep 58TV Minus 2cm on bicep 59TA Minus 1cm on bicep 9cm below 59TB Minus 2cm on bicep 9cm below 59TC Minus 3cm on bicep 9cm below 59TG Plus 1cm on bicep 59TH Plus 2cm on bicep

Forearm adjustment

58UA Plus 1cm on forearm 58UB Plus 2cm on forearm 58UC Plus 3cm on forearm 5592 Minus 1cm on forearm 5593 Minus 2cm on forearm 5594 Minus 3cm on forearm







 \triangle 57B1 +sewing button

=sewing button

Claw sewing buttons(hand)